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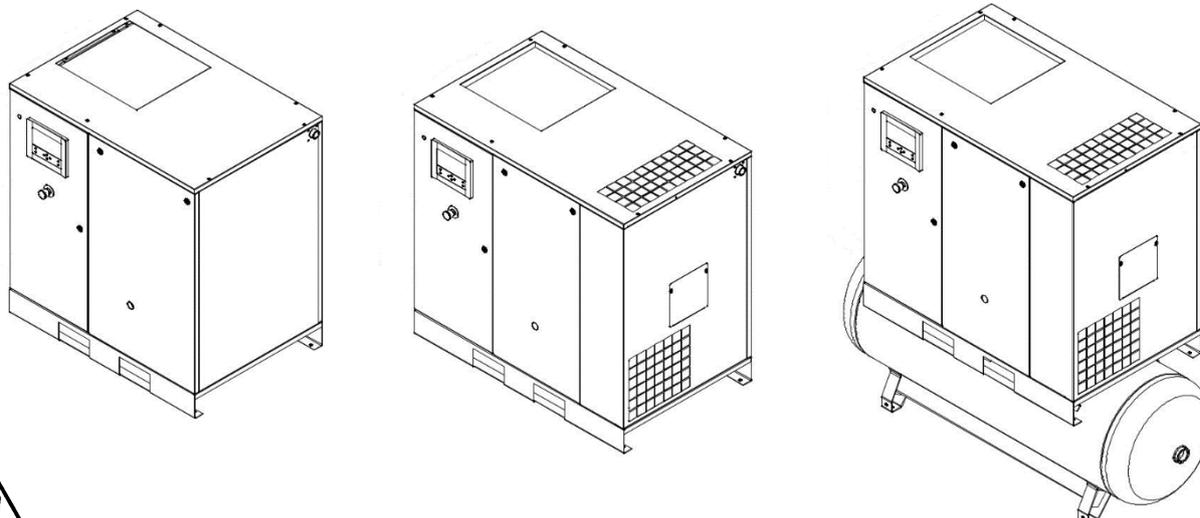
## USE & MAINTENANCE MANUAL

QUIET ROTARY SCREW AIR COMPRESSORS

**HP 20 - 25 - 30 - 35 KW 15 – 18.5 - 22 - 26**  
**HP 20 - 25 - 30 - 35 (IVR\*) KW 15 – 18.5 - 22 - 26(IVR\*)**



(IVR \*): Variable speed compressors (INVERTER)



**THIS MACHINE IS DESIGNED TO BE CONNECTED TO TWO DIFFERENT SOURCES OF ELECTRICAL POWER: THREE-PHASE POWER SOURCE FOR COMPRESSOR, SINGLE PHASE POWER SOURCE FOR DRYER**



**READ THIS MANUAL CAREFULLY BEFORE PERFORMING ANY OPERATIONS ON THE AIR COMPRESSOR.**

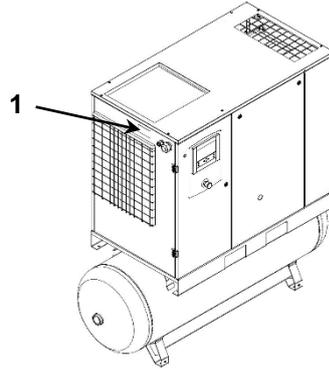


**ATTENTION: THE CAPACITORS INSIDE THE INVERTER MAY REMAIN LIVE FOR 15 MINUTES AFTER THE MACHINE HAS BEEN DISCONNECTED FROM THE MAINS POWER.**

**ACTING ON THE INVERTER BEFORE 15 MINUTES HAVE PASSED MAY ENTAIL THE RISK OF ELECTROCUTION AND DEATH.**

CONTENTS	
<b>PART A: NOTICES FOR THE USER</b>	<b>PART B: NOTICES RESERVED FOR PROFESSIONALLY QUALIFIED PERSONNEL</b>
1.0 GENERAL CHARACTERISTICS	20.0 START-UP
2.0 INTENDED USE	21.0 GENERAL ROUTINE MAINTENANCE REQUIRES TRAINED PERSONNEL
3.0 OPERATING PRINCIPLE	22.0 OIL REPLACEMENT
4.0 GENERAL SAFETY REGULATIONS	23.0 OIL FILTER AND OIL SEPARATOR FILTER REPLACEMENT
5.0 DESCRIPTION OF HAZARD SYMBOLS	24.0 MOTOR BEARING GREASING (IVR ONLY)
6.0 HAZARDOUS AREAS	25.0 OLEO-PNEUMATIC DIAGRAM
7.0 SAFETY DEVICES	26.0 DRYER CALIBRATIONS
8.0 POSITION OF LABELS	27.0 VARIABLE SPEED (IVR)
9.0 COMPRESSOR ROOM	
10.0 TRANSPORT & HANDLING	
11.0 UNPACKING	<b>ATTENTION: A COPY OF THE WIRING DIAGRAMS IS INCLUDED IN THE ELECTRICAL CABINET OF THE COMPRESSOR</b>
12.0 INSTALLATION	
13.0 OVERALL DIMENSIONS AND TECHNICAL DATA	
14.0 ILLUSTRATION OF MACHINE	
15.0 ROUTINE MAINTENANCE BY THE USER	
16.0 STORAGE	
17.0 DISMANTLING THE AIR COMPRESSOR	
18.0 SPARE PARTS LIST FOR ROUTINE MAINTENANCE	
19.0 TROUBLESHOOTING AND IMMEDIATE ACTIONS	

IDENTIFICATION DATA OF MACHINE AND MANUFACTURER



1) Position of data plate

**LOCATION OF SERVICE CENTRES**

In case of machine faults or malfunction, turn the machine off immediately and do not tamper with it. For eventual repairs, contact only technical service centres authorised by the manufacturer and request the use of original spare parts.

Failure to comply with the above may compromise the safety of the machine.

**FOREWORD**

**Store this manual carefully for any future consultation; the use and maintenance manual constitutes an integral part of the machine.**

**Read this manual carefully before performing any operations on the compressor unit. Both the installation of the compressor unit and any operations on the same must be performed in total compliance with regulations concerning electrical installations and the safety of persons.**

**SAFETY CHARACTERISTICS AND PROVISIONS**



**MACHINE WITH AUTOMATIC RESTART**

**Lock Out – Tag Out (LOTTO):** Open the power disconnect switch and block it with a personal padlock. Perform the power disconnect switch tag-out procedure by applying a sign with the name of the service technician.



**BEFORE REMOVING THE PROTECTIONS TO SERVICE THE MACHINE, DISCONNECT THE ELECTRICAL POWER SUPPLY AND CHECK THAT THERE IS NO RESIDUAL INTERNAL PRESSURE.**

**ALL OPERATIONS ON THE ELECTRICAL SYSTEM, EVEN IF MINOR, MUST BE PERFORMED BY PROFESSIONALLY QUALIFIED PERSONNEL.**

**THIS EQUIPMENT IS NOT SUITABLE FOR OUTDOOR INSTALLATION**

**THIS MACHINE SATISFIES THE ESSENTIAL HEALTH AND SAFETY REQUIREMENTS OF EUROPEAN DIRECTIVE (2006/42 EC).**

**LUBRICATING FLUIDS AND ANY OTHER FLUIDS MUST NEVER BE DISCHARGED IN THE ENVIRONMENT. THESE PRODUCTS, CONSIDERED POLLUTING AND HAZARDOUS, MUST NECESSARILY BE DISPOSED OF BY AUTHORISED COMPANIES SPECIALISED IN THE DIFFERENT TYPES OF PRODUCT.**

**SORT THE PARTS CONSTITUTING THE AIR COMPRESSOR BASED ON THE DIFFERENT TYPES OF CONSTRUCTION MATERIALS (PLASTIC, COPPER, IRON, OIL FILTER, AIR FILTER, ETC. ...)**

The manufacturer is not liable for any damage caused by failure to comply with or observe the aforementioned instructions.

**AIR TANK AND SAFETY VALVES:**



- In order to limit internal corrosion, which may compromise the safety of the compressed air tank, **purge the condensate produced at least once per day.** If there is an automatic drain is connected to the tank, its correct operation must be checked every week and if necessary, it must be repaired
- **The thickness of the tank must be checked each year and in any case in accordance with laws in force in the country where the tank is installed.**
- **The tank can no longer be used and must be replaced if the thickness falls below the minimum value indicated in the documentation regarding tank use.**
- The tank can be used within the temperature limits indicated in its declaration of conformity.
- **The safety valves of the air and oil tank must be checked every year and replaced** in accordance with laws in force.

**FAILURE TO COMPLY WITH THE ABOVE PROVISIONS SHALL CREATE A RISK OF EXPLOSION OF THE AIR TANK.**

The manufacturer is not liable for any damage caused by failure to comply with or observe the aforementioned instructions.

## 1.0 GENERAL CHARACTERISTICS

The compressor units use single stage oil-injected rotary screw air compressors.

The unit includes:

compressor; oil separator; oil cooler and output air cooler; fan; electric starter; safety and regulation devices, instrument panel.

The system is self-supporting and does not require any bolts or floor anchoring devices.

The unit is completely factory assembled; the connections necessary for its operation are:

- connection to mains power: (see installation chapter)
- connection to compressed air network: (see installation chapter)

The compressor-motor unit is mounted on the frame of the machine by means of elastic supports: this allows the compressor unit to be rested directly on the floor without the need for any additional anti-vibration elements.

## 2.0 INTENDED USE

The compressor unit has been developed to supply compressed air for industrial use. **In any case, the machine cannot be used in places with an explosion or fire hazard, that is, in places where works are performed that release hazardous substances posing a risk to safety into the environment (for example: solvents, flammable vapours, alcohols, etc. ...).** In particular, the equipment cannot be used to produce air intended for human respiration or used in direct contact with food substances. These uses are allowed if the compressed air is treated using a suitable filtration system. (Consult with the manufacturer for these special uses).

This equipment must be used only in accordance with the use for which it was expressly designed.

All other uses shall be considered improper and therefore unreasonable. The Manufacturer shall not be held liable for any damage caused by improper, erroneous and unreasonable uses.

## 3.0 OPERATING PRINCIPLE

### 3.1 OPERATING PRINCIPLE OF SCREW COMPRESSOR

The electric motor and compressor unit are coupled by means of a gear transmission / elastic coupling. The compressor unit withdraws air from the outside through the intake valve. The withdrawn air is filtered by the filter cartridge installed upstream of the intake valve. Inside the compressor unit, the air and lubricating oil are compressed and sent to the oil separator, where the oil is separated from the compressed air; the latter is filtered again by the oil separator cartridge to reduce the suspended oil particles to a minimum. At this point the two flows (of oil and air) are sent to two distinct coolers where they are cooled, using an air flow withdrawn from the outside using a special fan inside the machine. The cooled oil is then recirculated while the compressed air is sent to the tank.

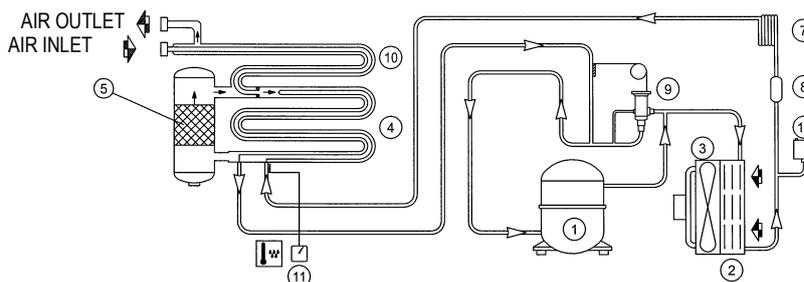
### 3.2 OPERATING PRINCIPLE OF DRYER

The dryer works as described below. The gaseous coolant coming from the evaporator (4) is withdrawn by the refrigeration compressor (1) and pumped into the capacitor (2). The latter allows its condensation, eventually assisted by the fan (3); the condensed coolant passes through the filter drier (8), expands through the capillary tube (7) and returns to the evaporator where it produces the refrigeration effect. By way of the heat exchange with the compressed air flowing upstream through the evaporator, the coolant vaporises and returns to the compressor to start a new cycle. The circuit is completed by a coolant bypass system, which intervenes to adapt the available cooling power to the effective thermal load.

It is developed through the injection of hot gas, controlled by the valve (9): this valve keeps the coolant pressure in the evaporator constant, and therefore also the dew point, which never falls below 0 °C (32 °F) in order to prevent the condensate from freezing inside the evaporator

The dryer works in a completely automated manner; it is factory calibrated for a dew point of 5 °C (41 °F) and no further calibration is required.

### DRYER FLOW DIAGRAM.



## 4.0 GENERAL SAFETY REGULATIONS

Use of the equipment is allowed only by properly trained and authorised personnel.

All and any tampering with or modifications to the equipment not previously authorised by the Manufacturer shall release the latter from all liability for any damage resulting from or attributable to the aforementioned actions. The removal of or tampering with safety devices constitutes violation of European Safety Standards

**ATTENTION: A DISCONNECT SWITCH WITH AUTOMATIC OVERCURRENT PROTECTION DEVICE, EQUIPPED WITH DIFFERENTIAL DEVICE MUST BE INSTALLED; SEE WIRING DIAGRAMS FOR CALIBRATIONS.**



**ALL OPERATIONS ON THE ELECTRICAL SYSTEM, EVEN IF MINOR, MUST BE PERFORMED BY PROFESSIONALLY QUALIFIED PERSONNEL.**

**5.0 DESCRIPTION OF HAZARD SYMBOLS**

	1) FLUID EJECTION		6) HOT PARTS
	2) HAZARDOUS VOLTAGE		7) MOVING PARTS
	3) NON-RESPIRABLE AIR		8) ROTATING FAN
	4) NOISE		9) MACHINE WITH AUTOMATIC RESTART
	5) HIGH PRESSURE		10) PURGE CONDENSATE DAILY

**5.1 DESCRIPTION OF OBLIGATION SYMBOLS**

	11) READ THE USE & MAINTENANCE INSTRUCTIONS		
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**6.0 HAZARDOUS AREAS**

**6.1 HAZARDOUS AREAS FOR SCREW COMPRESSOR**

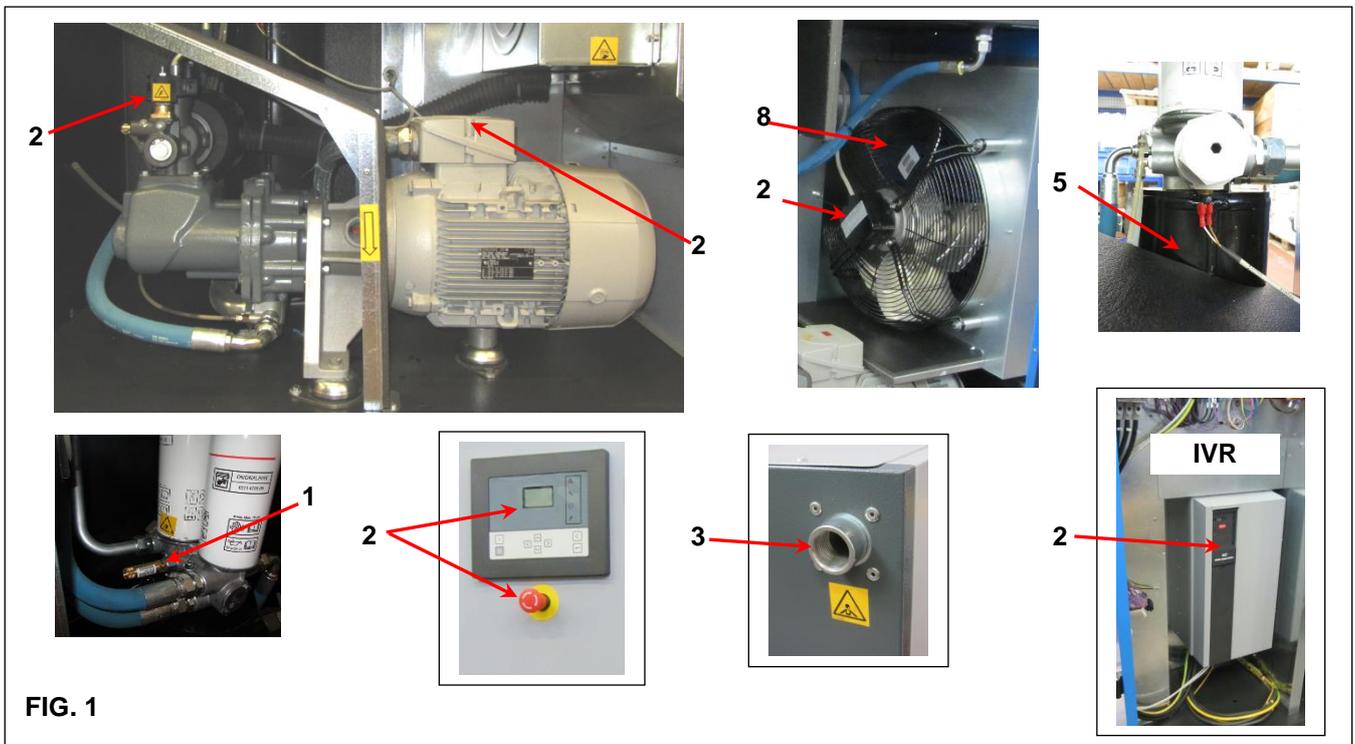
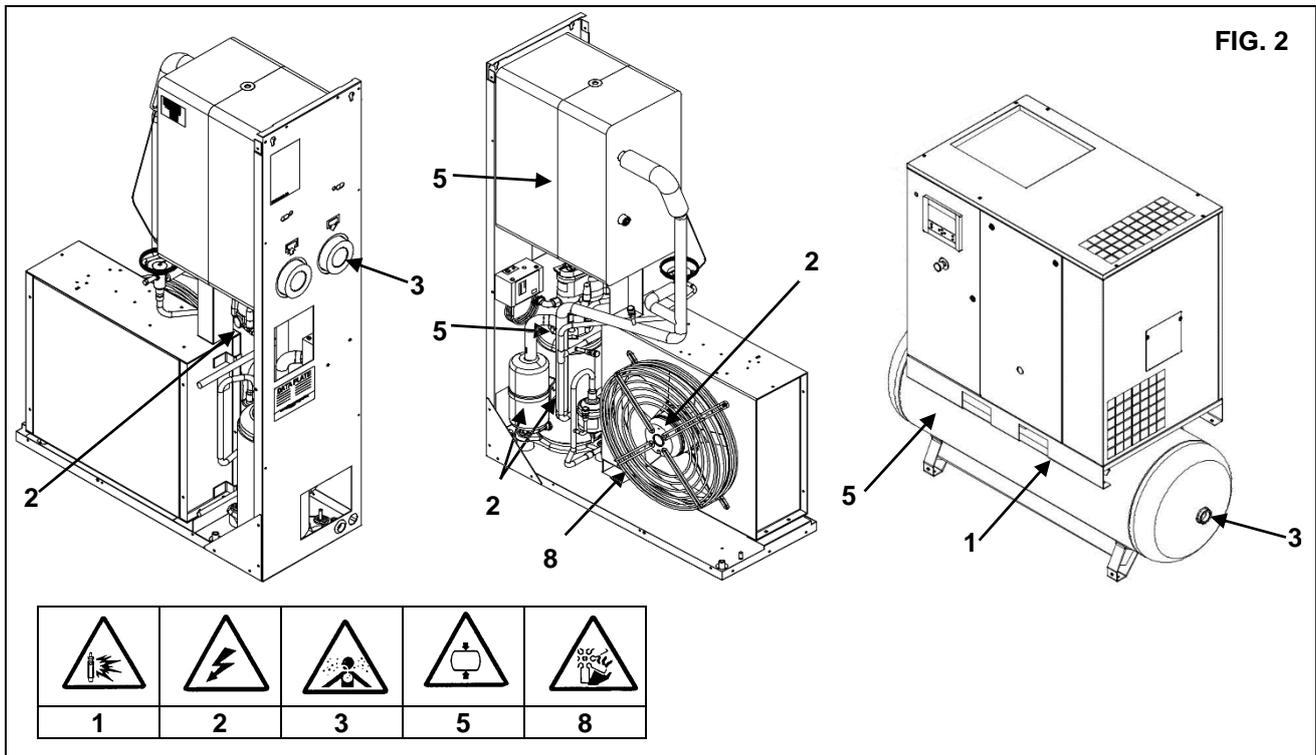


FIG. 1



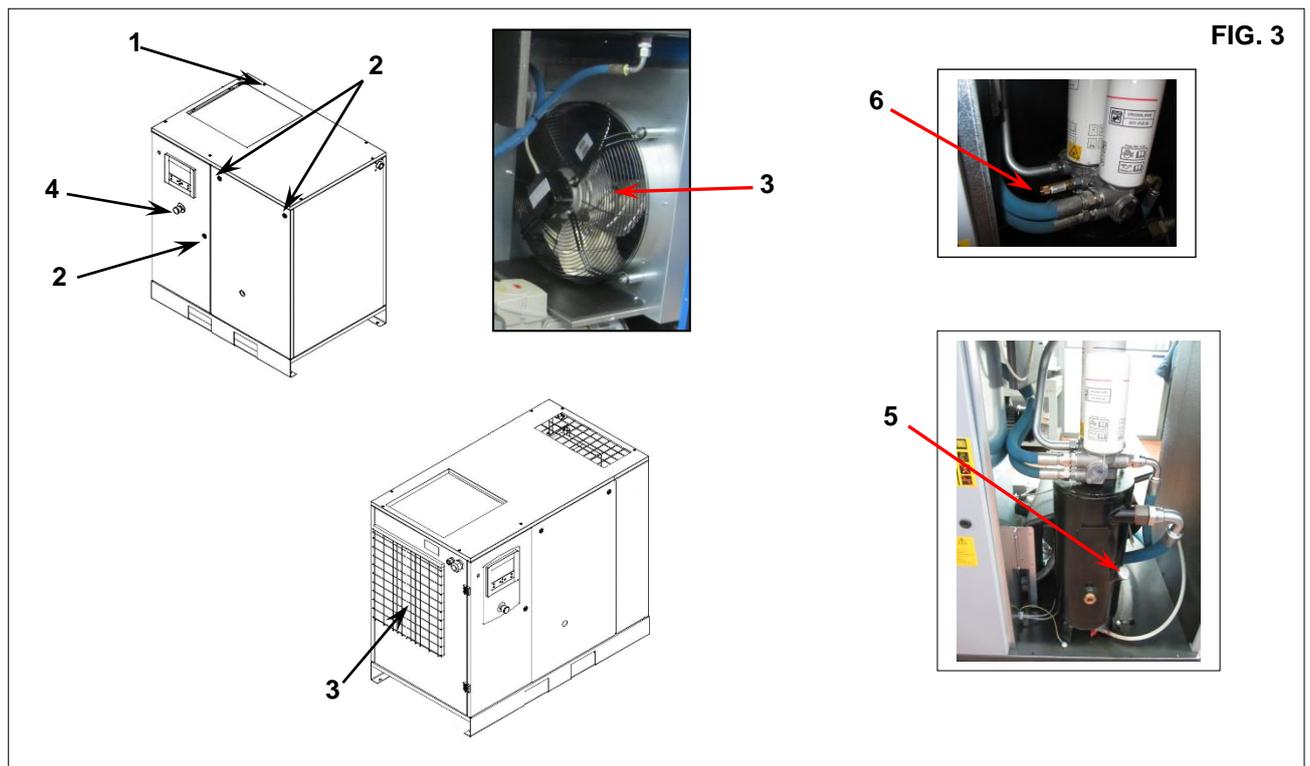
6.2 HAZARDOUS AREAS FOR DRYER AND TANK



7.0 SAFETY DEVICES

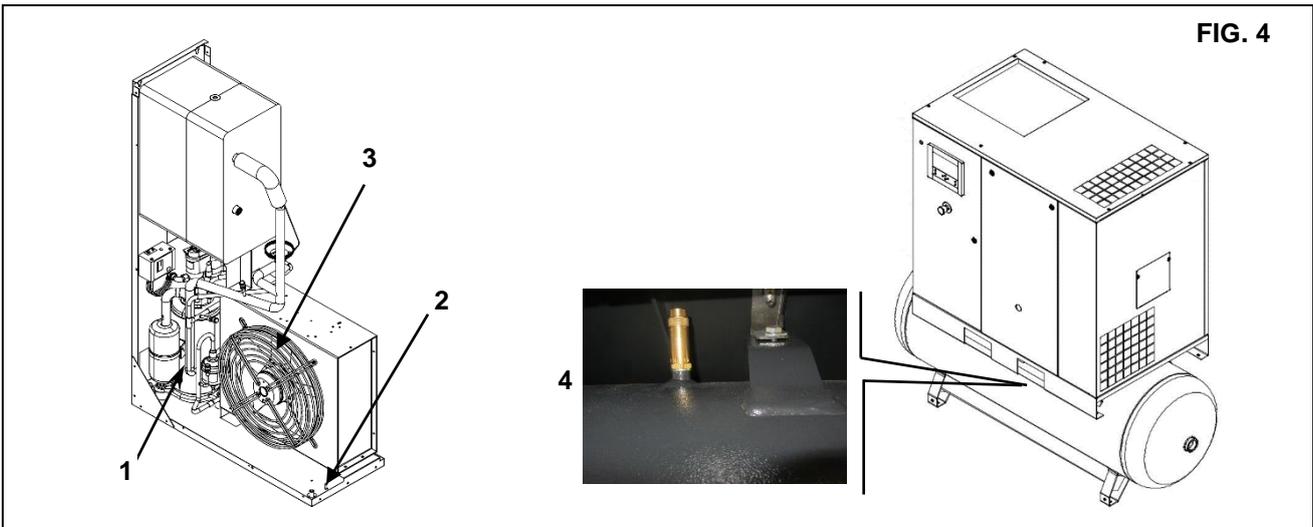
7.1 SAFETY DEVICES FOR SCREW COMPRESSOR (Fig. 3)

1) Security screws	4) Self-locking twist to release emergency button
2) Panel and door to electrical cabinet, openable with special key	5) Oil fill cap (with breather)
3) Fixed fan protection	6) Safety valve



**7.2 SAFETY DEVICES FOR DRYER AND TANK**

1) Electric capacitor	3) Cooling fan guard
2) Ground connection	4) Safety valve



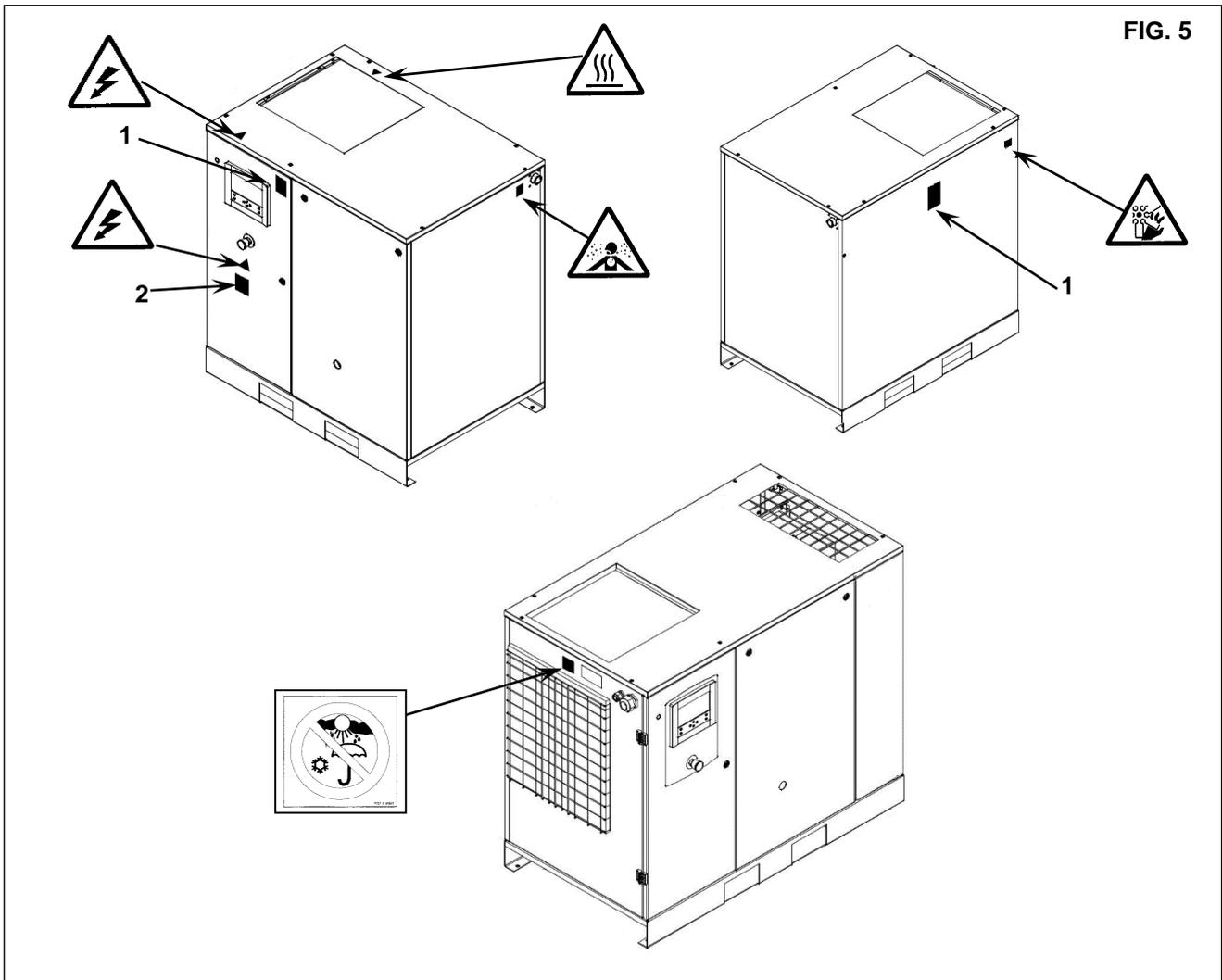
**8.0 POSITION OF LABELS**

**8.1 POSITION OF HAZARD LABELS FOR SCREW COMPRESSOR**

The labels applied to the compressor unit are part of the machine and have been applied for safety reasons and must not be detached or ruined for any reason whatsoever.

1) Hazard label Cod. 1079 9903 48

2) Label: "Machine with automatic restart 2202 2607 91

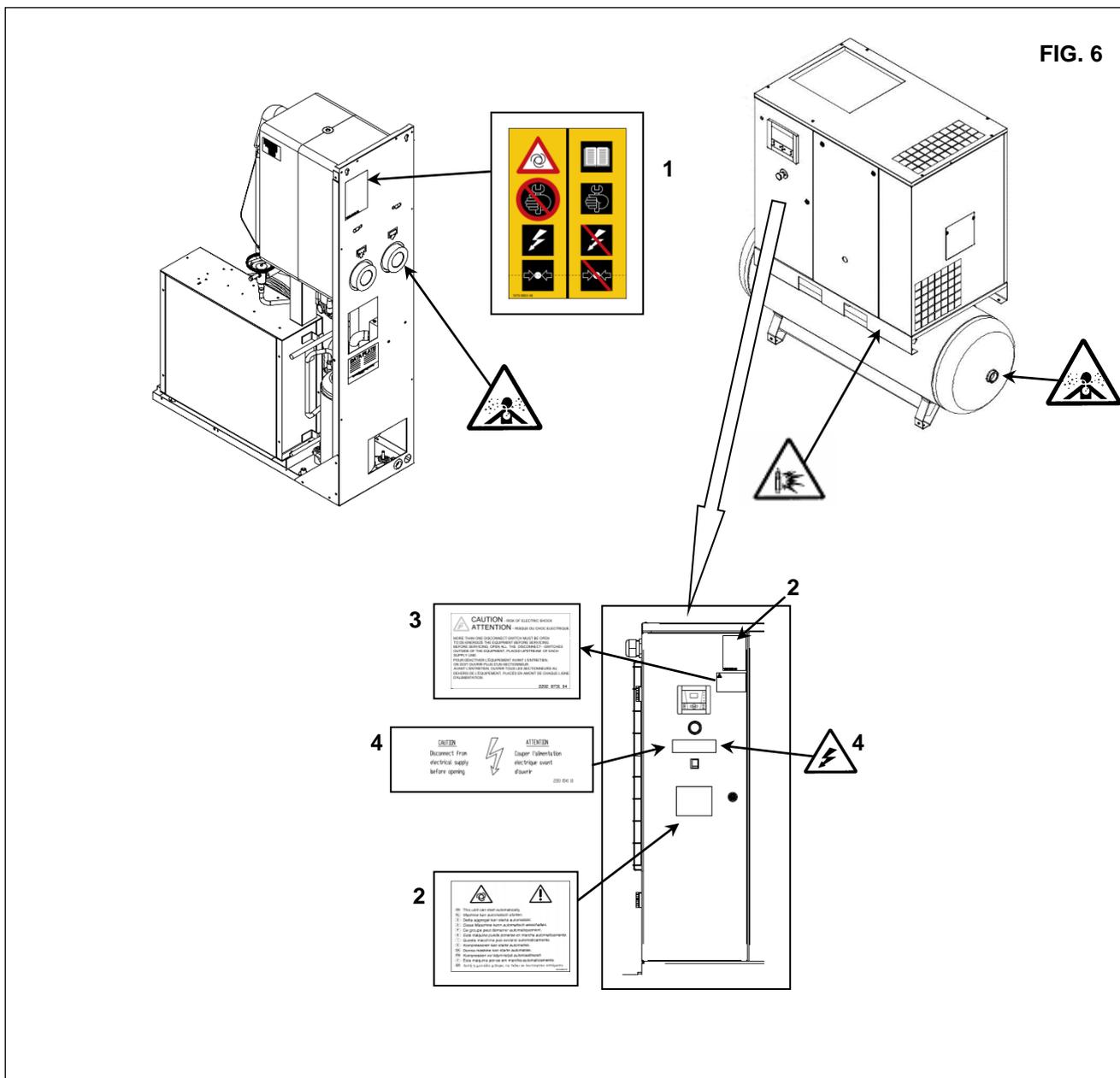


8.2 POSITION OF HAZARD LABELS FOR DRYER AND TANK

The labels applied to the dryer are part of the machine and have been applied for safety reasons and must not be detached or ruined for any reason whatsoever.

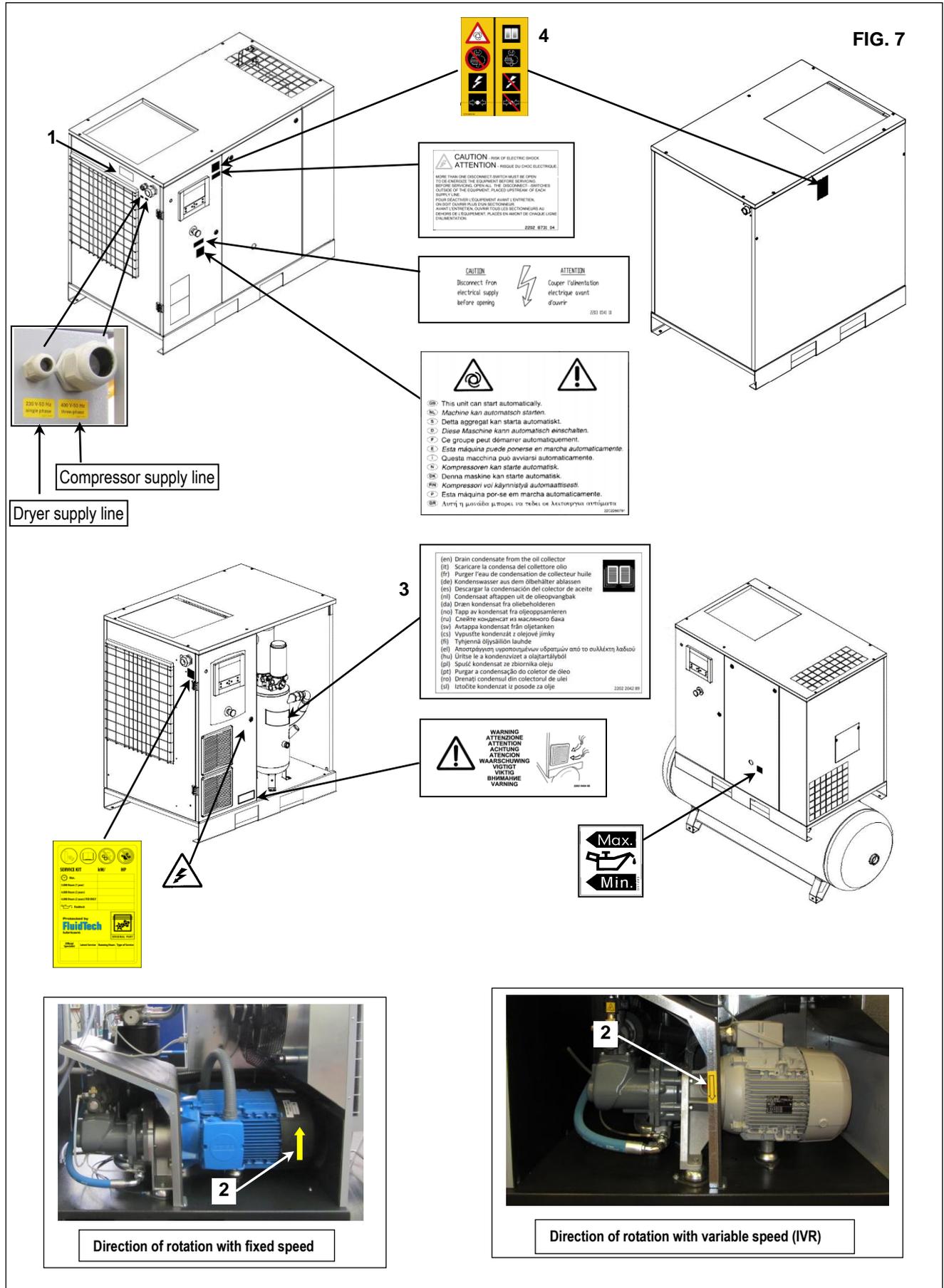
- |  |   |
|--|---|
| 1) Generic hazard label Cod. 1079 9903 48                | 2) "Machine with automatic restart" label Cod. 2202 2607 91 |
| 3) Multiple voltage label Cod. 2202 8731 04 (cULus only) | 4) Risk of electrical shock Cod. 2203 0541 10 (cULus only)  |
| 4) Risk of electrical shock (CE only)                    |   |

FIG. 6

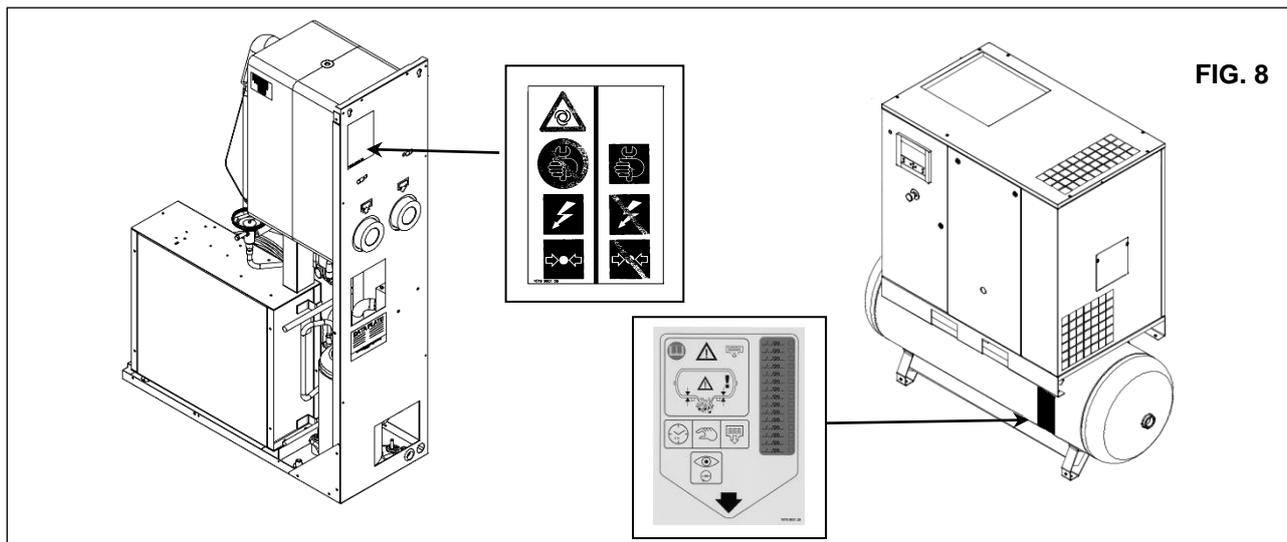


8.3 POSITION OF INFORMATIVE LABELS FOR SCREW COMPRESSOR

- 1) Data plate 2) Direction of rotation 3) Drain condensate water 4) General hazards



8.4 POSITION OF INFORMATIVE LABELS FOR DRYER AND TANK



9.0 COMPRESSOR ROOM

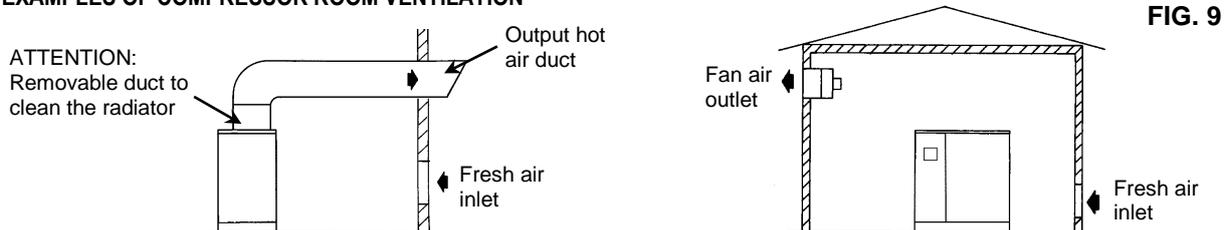
9.1 FLOORING

The flooring must be level and of the industrial type, the overall machine weight is reported in Chap. 13.0. Keep the overall machine weight in mind for its positioning.

9.2 VENTILATION

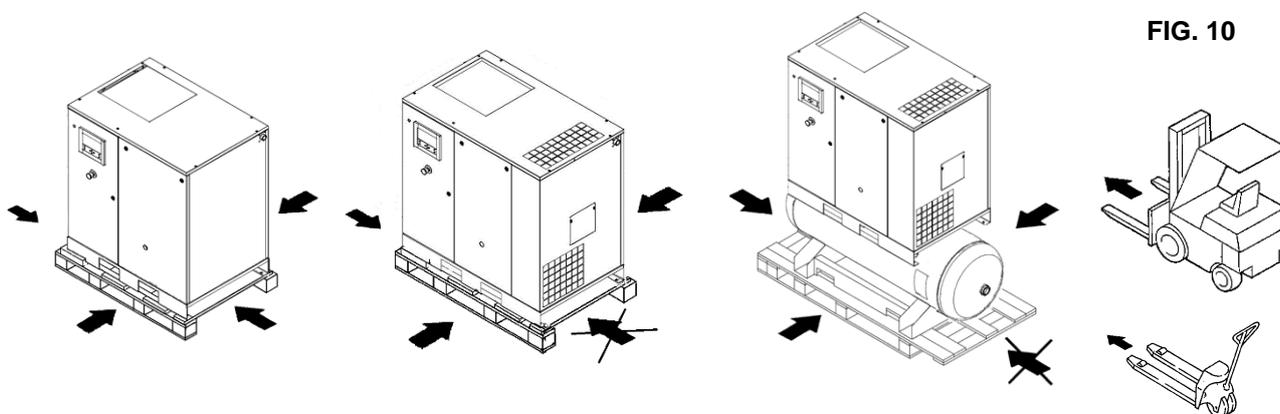
An appropriate choice of room will extend the service life of your compressor; the room must be large, dry, well-ventilated and not dusty. The ambient temperature, with the machine running, must not exceed **46°C (104 °F)** and must not be less than **1°C (33.8 °F)**. The room must have a volume of approximately **60 m<sup>3</sup>**. The room must have 2 openings for ventilation, each having a surface area of approximately **0.5 m<sup>2</sup>**. The first opening must be positioned up high to allow the evacuation of hot air, the second opening must be positioned down low to allow the intake of external ventilation air. In the case of dusty environments, it is recommended to install a panel filter on these openings.

9.3 EXAMPLES OF COMPRESSOR ROOM VENTILATION



10.0 TRANSPORT & HANDLING

The machine must be transported as specified in the following figures.



11.0 UNPACKING

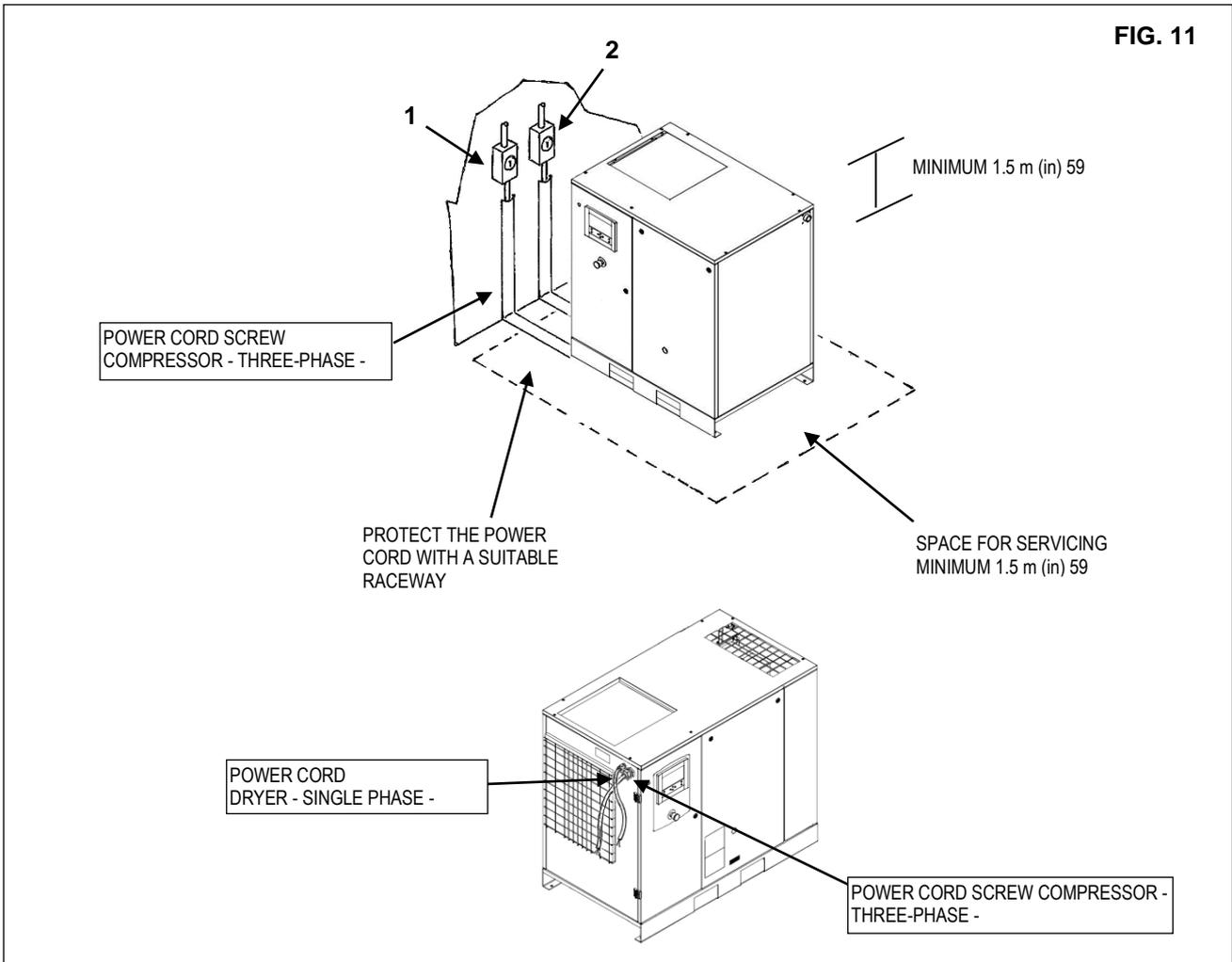
After having removed the packaging, inspect the integrity of the machine and check that there are no visibly damaged parts. In case of doubt, do not use the machine and contact the manufacturer's service centre or your retailer. Packing materials (plastic bags) must not be left within reach of children or dispersed in the environment insofar as they are potential sources of danger and pollution. Deposit such materials in dedicated collection areas.

**12.0 INSTALLATION**

**12.1 POSITIONING**

After having unpacked and set up the compressor room, position the machine, performing the following checks:

- check that there is sufficient space around the machine for servicing (see Fig. 11)



**CHECK THAT THE OPERATOR HAS A FULL VIEW OF ALL THE EQUIPMENT FROM THE CONTROL PANEL AND CHECK THAT THERE ARE NO UNAUTHORISED PERSONS IN THE VICINITY OF THE MACHINE.**

**12.2 ELECTRICAL CONNECTION**

- Check that the supply voltage corresponds to the value on the machine data plate.
- Check the condition of the line conductors and for the presence of an efficient ground conductor.
- Check for the presence, upstream of the machine, of a circuit breaker switch with automatic overcurrent protection equipped with differential device (Ref. 1 for screw compressor and Ref. 2 for dryer), see the wiring diagram.
- Connect the electrical cables of the machine with utmost care in compliance with current standards. Such cables must be developed as indicated by the machine's wiring diagram.
- Check the cables connected to the terminal block of the electrical cabinet and make sure they are properly tightened (**tightening torque provided in wiring diagram**).

The torque of the electrical terminal screws must be checked after the first 50 running hours.



**ACCESS TO THE ELECTRICAL CABINET IS ALLOWED ONLY BY PROFESSIONALLY QUALIFIED PERSONNEL. BEFORE OPENING THE DOOR OF THE ELECTRICAL CABINET, DISCONNECT THE POWER. COMPLIANCE WITH LEGISLATION IN FORCE REGARDING ELECTRICAL INSTALLATIONS IS ESSENTIAL TO ENSURE THE SAFETY OF WORKERS AND PROTECTION OF THE MACHINE**

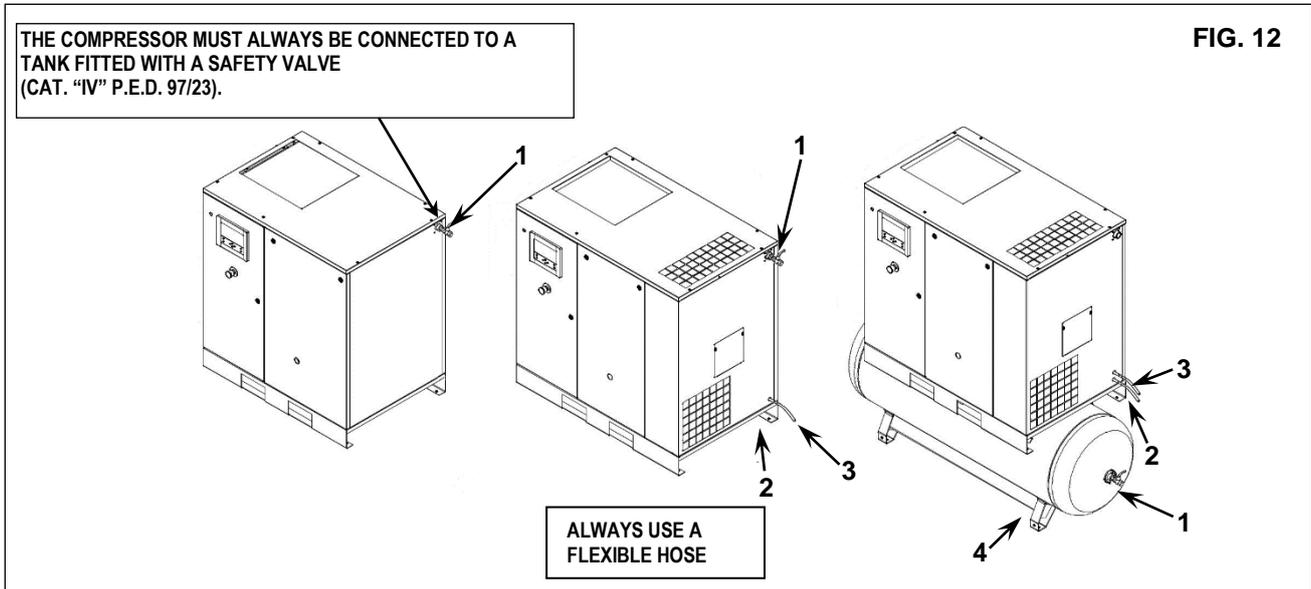
**THE CABLES, PLUGS AND ANY OTHER TYPE OF ELECTRICAL MATERIAL USED TO MAKE THE CONNECTION MUST BE SUITABLE FOR USE AND SATISFY THE REQUIREMENTS OF LEGISLATION IN FORCE.**

### 12.3 CONNECTION TO COMPRESSED AIR DISTRIBUTION NETWORK

Insert a manual shut-off valve Ref. 1 between the machine and the compressed air distribution network to allow the compressor to be isolated from the network during servicing (see figure 12).



**TUBES, FITTINGS AND COUPLINGS FOR THE CONNECTION OF THE ELECTRIC COMPRESSOR TO THE COMPRESSED AIR DISTRIBUTION NETWORK MUST BE SUITABLE FOR USE IN COMPLIANCE WITH THE PROVISIONS OF LEGISLATION IN FORCE IN THE COUNTRY OF INSTALLATION.**



The automatic condensate drainage of the air dryer Ref.2, manual drainage of the air tank Ref.4 and automatic drainage of the WSD cyclone water separator (optional) Ref.3 (version with dryer) in Fig. 12, is conveyed outside the machine by way of flexible and inspectable tubing. Drainage must comply with local legislation in force.

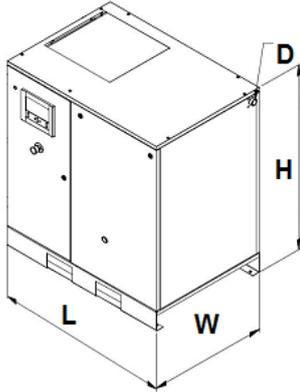


**THE MANUFACTURER SHALL NOT BE LIABLE FOR ANY DAMAGE CAUSED BY FAILURE TO OBSERVE THE AFOREMENTIONED INSTRUCTIONS, WHICH MAY ALSO CAUSE THE INVALIDATION OF THE WARRANTY TERMS.**

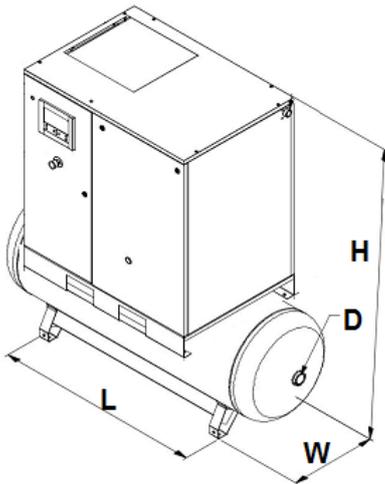
### 12.5 START-UP

See part B of this manual, **Chap. 20.0**

13.0 OVERALL DIMENSIONS AND TECHNICAL DATA

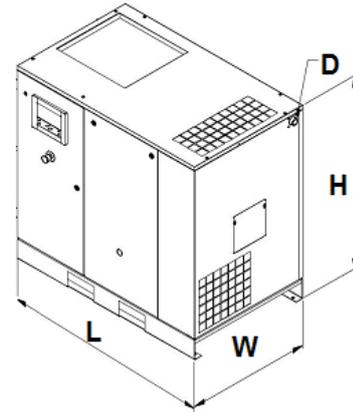


	Dimensions mm (in)			Air couplings
	L	W	H	D
HP 20-35 - kW 15-26	1200	835	1220	1"
<b>Weight Kg. (Lb)</b>				
HP 20 - kW 15	330		310 (IVR)	
HP 25 - kW 18.5	355		325 (IVR)	
HP 30 - kW 22	370		330 (IVR)	
HP 35 - kW 26	385		350 (IVR)	

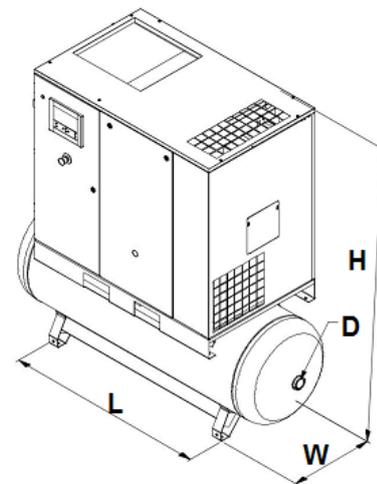


500 LT. TANK WITHOUT DRYER

	Dimensions mm (in)			Air couplings
	L	W	H	D
HP 20-35 - kW 15-26	1950	835	1835	1"
<b>Weight (Kg)</b>				
HP 20 - kW 15	505		485 (IVR)	
HP 25 - kW 18.5	530		500 (IVR)	
HP 30 - kW 22	545		505 (IVR)	
HP 35 - kW 26	560		525 (IVR)	



	Dimensions mm (in)			Air couplings
	L	W	H	D
HP 20-35 - kW 15-26	1350	835	1220	1"
<b>Weight Kg (Lb)</b>				
HP 20 - kW 15	380		360 (IVR)	
HP 25 - kW 18.5	410		380 (IVR)	
HP 30 - kW 22	425		390 (IVR)	
HP 35 - kW 26	440		405 (IVR)	



500 LT. TANK WITH DRYER

	Dimensions mm (in)			Air couplings
	L	W	H	D
HP 20-35 - kW 15-26	1950	835	1835	1"
<b>Weight (Kg)</b>				
HP 20 - kW 15	555		535 (IVR)	
HP 25 - kW 18.5	585		555 (IVR)	
HP 30 - kW 22	600		565 (IVR)	
HP 35 - kW 26	615		580 (IVR)	

	HP 20 - kW 15			
Max. pressure bar	7.5	8.5	10	13
Rated pressure. bar	7.0	8.0	9.5	12.5
Standard air flow rate m <sup>3</sup> /h	162	152	136	117
Noise dB(A)	67			
Oil thermostat calibration °C	115°C			
Oil load lt.	10 lt			

	HP 25 - kW 18.5				HP 30 - kW 22				HP 35 - kW 26			
Max. pressure bar	7.5	8.5	10	13	7.5	8.5	10	13	7.5	8.5	10	13
Rated pressure. bar	7.0	8.0	9.5	12.5	7.0	8.0	9.5	12.5	7.0	8.0	9.5	12.5
Standard air flow rate m <sup>3</sup> /h	199	189	175	137	231	224	198	167	253	239	224	196
Noise dB(A)	68				69				71			
Oil thermostat calibration °C	115°C				115°C				115°C			
Oil load lt.	10 lt				10 lt				10 lt			

	HP 20 (IVR) kW 15 (IVR)			HP 25 (IVR) kW 18.5 (IVR)			HP 30 (IVR) kW 22 (IVR)			HP 35 (IVR) kW 26 (IVR)		
Pressure bar	13.0			13.0			13.0			13.0		
Rated pressure. bar	7	9.5	12.5	7	9.5	12.5	7	9.5	12.5	7	9.5	12.5
Standard air flow rate m <sup>3</sup> /h	175	149	128	212	184	146	238	204	185	252	227	198
Noise dB(A)	68			70			71			72		
Oil thermostat calibration °C	115°C			115°C			115°C			115°C		
Oil load lt.	10 lt			10 lt			10 lt			10 lt		

Dryer type	Load R 410A Kg.		 Rated Power w		 Rated Pwr. w		Rated Power w		MAX. bar 
	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	
E8V	See dryer data plate		795	835	55	65	850	900	bar 14
E8/9V 4P		1180	1235	55	65	1235	1300	bar 14	
E8/9V 2P		1210	1060	140	140	1350	1200	bar 14	

**Reference conditions:**

Ambient temperature 20 °C  
 Input air temperature 35 °C  
 Pressure 7 bar  
 Dew point under pressure 3 °C

**Limit conditions:**

Max. ambient temperature 46°C  
 Min. ambient temperature 1 °C  
 Max. working pressure 14 bar

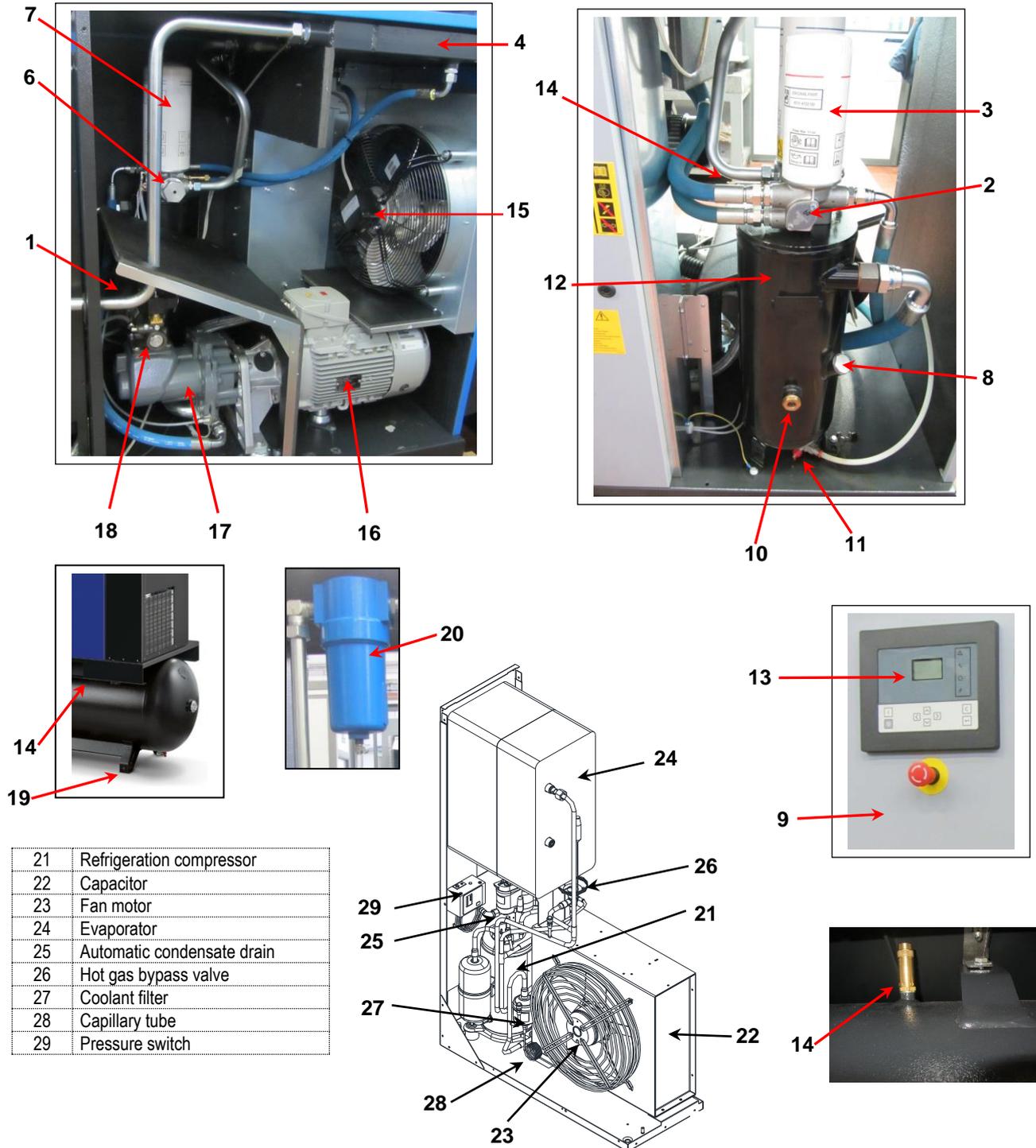
**14.0 ILLUSTRATION OF MACHINE**

**14.1 GENERAL LAYOUT FOR SCREW COMPRESSOR, TANK AND AIR DRYER**

- 1 Air intake filter
- 2 Thermostatic valve
- 3 Oil filter
- 4 Air-oil cooler
- 6 Minimum pressure valve
- 7 Air/oil separator filter
- 8 Oil top-up or fill cap
- 9 Electrical cabinet panel
- 10 Oil level
- 11 Oil/condensate drain (oil catcher)
- 12 Oil catcher
- 13 Electronic control board
- 14 Safety valve (\*)
- 15 Fan motor
- 16 Electric motor
- 17 Screw compressor
- 18 Air intake unit
- 19 Manual condensate drain for air tank
- 20 Cyclone water separator (WSD) (Optional)

**\* IT IS PROHIBITED TO TAMPER WITH THE CALIBRATION OF THE SAFETY VALVE**

**FIG. 13**



21	Refrigeration compressor
22	Capacitor
23	Fan motor
24	Evaporator
25	Automatic condensate drain
26	Hot gas bypass valve
27	Coolant filter
28	Capillary tube
29	Pressure switch

14.2 CONTROL PANEL AND COMMANDS



BEFORE PERFORMING OPERATIONAL TESTS, READ AND FULLY COMPREHEND THE FUNCTIONS OF THE CONTROLS AND COMMANDS

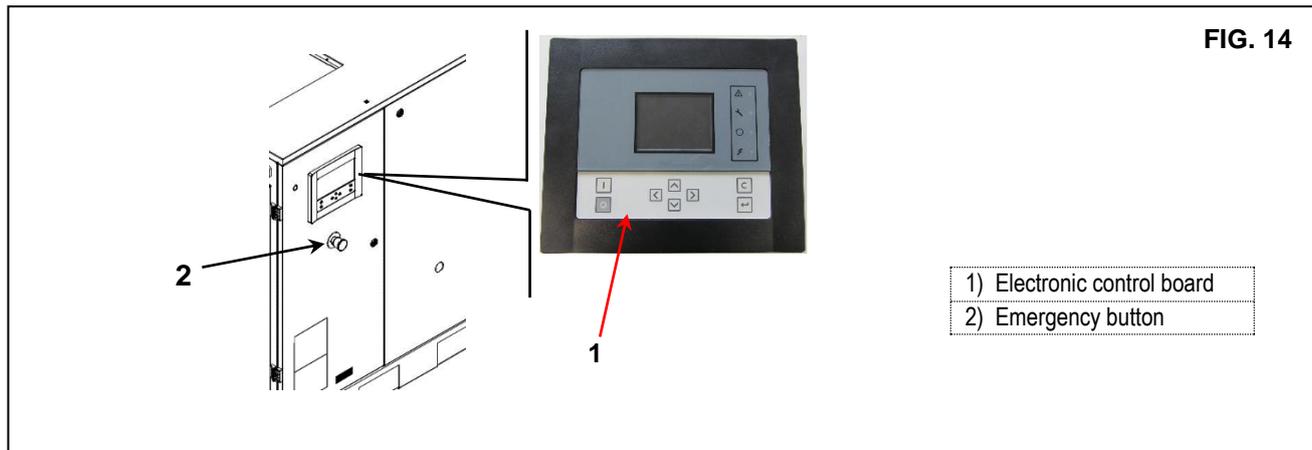


FIG. 14

- 1) Electronic control board
- 2) Emergency button

14.3 CONTROLLER (Standard electronic control board for fixed speed compressors)

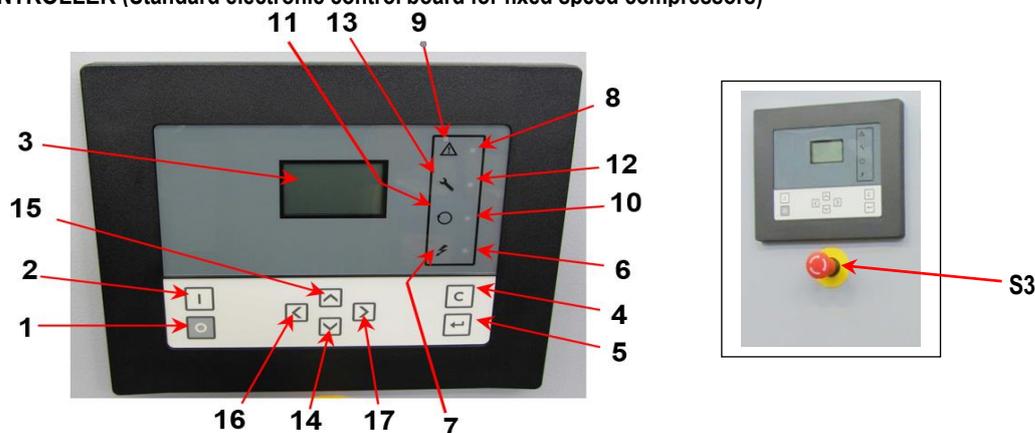


FIG. 15

An electronic control board is installed on the electrical cabinet, which displays the functions as indicated in Fig. 15.

1	Stop key (O)	10	Automatic operation LED
2	Start key (I)	11	Automatic operation symbol
3	Display	12	Service alarm LED
4	Reset key	13	Service alarm symbol
5	Enter key	14	Menu scroll down key
6	Voltage present LED	15	Menu scroll up key
7	Voltage present symbol	16	Menu scroll left key
8	General alarm LED	17	Menu scroll right key
9	General alarm symbol	S3	Emergency stop button



ATTENTION: TO RESTART THE MACHINE IMMEDIATELY AFTER A STOP, WAIT AT LEAST 20 SECONDS

**Introduction:**

the controller performs the following functions:

- Control the compressor and dryer.
- Protect the compressor and dryer.
- Monitor servicing
- Automatic restart after network voltage failure (optional mode).

**Automatic control of compressor**

The controller keeps the output pressure within programmed limits, controlling the loading and unloading compressor modes. Various set parameters are taken into account, including: unloading and loading pressure, minimum stop time and maximum number of motor starts.

**Protection of compressor**

**Fail stop**

If the temperature at the screw compressor outlet (pumping) exceeds the set fail stop value, the compressor is stopped. This is indicated on the display (3). The compressor also stops in the event of a motor overload.

## ENGLISH

See the safety instructions before taking any action.

### Alarm:

An alarm limit can be set below the fail stop limit value.

If any of the values measured exceed the alarm limit value, this will be indicated before reaching the fail stop limit value.

### Service warning:

If the service timer exceeds the set value, this will be indicated on the display (3) to inform the operator.

Tab. A

Ref.	Designation	Description
S3	Emergency stop button	Press the button to immediately stop the compressor in case of an emergency. After restoring the fault and eliminating the hazardous conditions, pull the button to release it, then press the reset key (4).
1 	Stop key	Press the key to stop the compressor. The LED (10) will turn off. The compressor will stop after running in unloading mode for approximately 180s.
2 	Start key	Press the key to start the compressor. The LED (10) turns on, indicating that the controller is making the compressor work in automatic mode.
3	Display	Indicates the compressor operating conditions, the current values measured and the set parameters.
4 	Reset key	Key to reset the service timer, a fault condition, or to return to the previous display view.
5 	Enter key	Key to select or confirm a parameter, to enter a sub-menu in the display.
6	Voltage present LED	Indicates the presence of voltage in the electrical cabinet.
7 	Voltage present symbol	
8	General alarm LED	This is on in the presence of an alarm condition. It flashes in the presence of a fault or emergency stop.
9 	Alarm symbol	
10	Automatic operation LED	Indicates that the controller is making the compressor work in automatic mode. The compressor is placed in loading or unloading mode, stopped or restarted depending on the request for air and the limits set in the electronic control board. The LED is on during automatic operation and flashes when the compressor is being controlled by remote.
11 	Automatic operation symbol	
12	Service warning LED	This turns on to indicate that servicing is needed
13 	Service warning symbol	
14 	Scroll down key	Key to scroll down through the screens or reduce the value of a parameter.
15 	Scroll up key	Key to scroll up through the screens or increase the value of a parameter.
16 	Scroll left key	Key to scroll left through the screens.
17 	Scroll right key	Key to scroll right through the screens.

## Display

The display (3) shows:

- The status of the compressor using pictograms.
- The value of the supply pressure.
- The oil temperature at the screw compressor outlet.
- The value of the dew point if the compressor includes a dryer.

The display also shows the value of all measured and set parameters.

### Pictograms used on display (Tab. B)

Ref.	Pictogram	Description
1)		Compressor in loading mode.
2)		Compressor in unloading mode.
3)		Motor stopped.
4)		When the compressor is stopped, the icon is fixed. When the compressor is running, the icon rotates.
5)		Screw compressor output temperature
6)		Dew point (version with dryer).
7)		Motor overload or incorrect phase connection, or overtemperature of screw compressor detected by thermostats (TSHH11-12).
8)		Emergency stop command activated.
9)		Pictogram: service
10)		Remote Start/Stop
11)		LAN network setting.
12)		Automatic restart after voltage failure active.
13)		Timer

### Main screen

When the board is powered, the main screen automatically appears showing the operating status of the compressor and the output pressure:

example:



The display shows that the compressor is working in loading mode and that the supply pressure is 6.8 bar. Consult the after-sales service if the wording <test> appears.

---

## ENGLISH

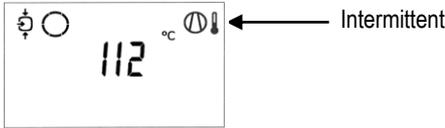
### Alarm warnings

An alarm warning appears if

- The temperature at the screw compressor outlet is too high.
- The dew point temperature is too high for units with incorporated dryer.

### Screw compressor output temperature

If the screw compressor output temperature exceeds the alarm limit (110°C / 230°F), the LED (8) turns on and the relative pictogram appears intermittently. Press key (14) until the current output temperature of the screw compressor appears:



The screen shows that the screw compressor output temperature is 112°C.

Using keys (14) and (15) it is possible to scroll through the various screens to check the status of the other parameters.

Stop the compressor by pressing key (1) and wait for the compressor to stop.

Disconnect the power upstream, isolating the unit.



**ATTENTION:** the unit must be isolated from the mains.

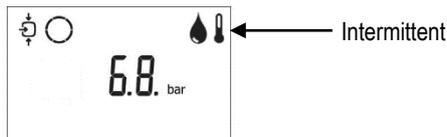
Inspect the compressor to identify and eliminate the fault.

The alarm message disappears once the fault conditions have been eliminated.

### Dew point temperature

For compressors with incorporated dryer, if the dew point temperature exceeds the alarm limit (non-programmable value), LED (8) turns on and the relative pictogram appears intermittently.

The screen shows the dew point temperature.



Press key (14) until the current dew point temperature appears:



The screen shows that the dew point temperature is 22°C.

Using keys (14) and (15) it is possible to scroll through the various screens to check the status of the other parameters.

Stop the compressor by pressing key (1) and wait for the compressor to stop.

Disconnect the power upstream, isolating the unit.



**ATTENTION:** the unit must be isolated from the mains.

Inspect the compressor to identify and eliminate the fault.

The alarm message disappears once the fault conditions have been eliminated.

## Fail stops

The compressor stops due to failure in the following cases:

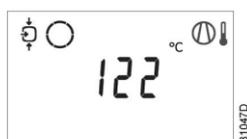
- The temperature at the screw compressor outlet exceeds the fail stop limit value
- Error in supply pressure sensor
- Motor overload

## Output temperature from element

If the output temperature from the screw compressor exceeds the fail stop limit value, (115°C / 239°F), the compressor stops, LED (8) flashes, and LED (10) - automatic operation, turns off. The following type of screen will appear.



Press key (14) until the current output temperature of the screw compressor appears:



The screen shows that the screw compressor output temperature is 122°C. Disconnect the power upstream, isolating the unit.

**ATTENTION:**   the unit must be isolated from the mains.

Inspect the compressor to identify and eliminate the fault.

Once the fault has been eliminated and normal conditions are restored, reconnect the power and restart the compressor.

## Motor overload

In case of a motor overload, the compressor will stop, LED (8) turns on, LED (10) - automatic operation, turns off. The following type of screen will appear:



Attention: A "Motor overload" shutdown will appear in the event of a motor overload, incorrect phase sequence (detected by the phase sequence relay), or overtemperature detected by the thermostats (TSHH11-12).

Disconnect the power upstream, isolating the unit.

**ATTENTION:**   the unit must be isolated from the mains.

Inspect the compressor to identify and eliminate the fault.

Once the fault has been eliminated and normal conditions are restored, reconnect the power and restart the compressor.

## ENGLISH

### Service alarm

A service alarm appears when the service hour counter reaches the set limit value.

LED (12) will turn on.

Use key (14) to go to screen <d06> and view the service pictogram.

By pressing key (5), the current value of the service hour counter will appear in <hrs> or <x1000hrs> (if the value is greater than 9999).



The screen shows that the service hour counter has recorded 4002 hours.

Press key (14) or (15) to go to screen <d01> and the running hours symbol will be shown.

By pressing key (5), the value of the current running hours will appear in <hrs> or <x1000hrs> (if the value is greater than 9999).

Example of running hours screen:



Stop the compressor.

Disconnect the power upstream, isolating the unit.

**ATTENTION:**  the unit must be isolated from the mains.

Perform the necessary servicing. See the section relative to planned preventive maintenance.

After servicing, reset the service hour counter. See the Activate/reset service timer section.

### View time since last service

Starting from the main menu:



Press the scroll down key (14) until the screen <d.06> appears, then press the enter key (5):



The screen shows the unit of measure used <hrs> (or <x1000 hrs>) and the value 1191: the compressor has worked for 1191 hours since the last service.

### Reset service timer:

Scroll through the screens until reaching <d.06> and press the enter key (5).

The reading will appear (for example 4000).

Press the enter key (5). Insert the password on request.

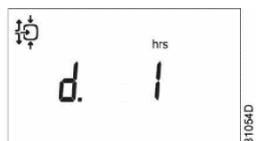
The reading will flash (this indicates that it can be reset).

Press the enter key (5) to reset the hour counter or the reset key (4) to cancel the operation.

### Scroll all screens

The scroll buttons (14) can be used to scroll the various screens. The screens are divided into register screens, measured data screens, digital input screens (distinguished by numbers <d.in>, <d.1>, etc.), parameter screens (distinguished by numbers <P.1>, <P.2>, etc.), protection screens (distinguished by numbers <Pr.2>, etc.) and test screens (distinguished by numbers <t.1>, etc.).

While scrolling, the screen numbers will be consecutively displayed. In the majority of screens, in addition to the screen number, the unit of measure and relative pictogram is also displayed.



#### Example

The screen shows the number <d.1>, the unit of measure in use <hrs> and the symbol relative to the running hours. Press the Enter key (5) to bring up the effective running hours.

## Overview of screens

Digital input screens	Name	Associated topic
<d.in>	Digital input status	
<d.1>	Running hours (hours or x 1000 hours)	
<d.2>	Motor starts (x 1 or x 1000)	
<d.3>	Module hours (hours or x 1000 hours)	
<d.4>	Loading hours (hours or x 1000 hours)	
<d.5>	Load relay (x 1 or x 1000)	
<d.6>	Service timer reading (hours or x 1000 hours)	
<d.7>	Actual programme version	

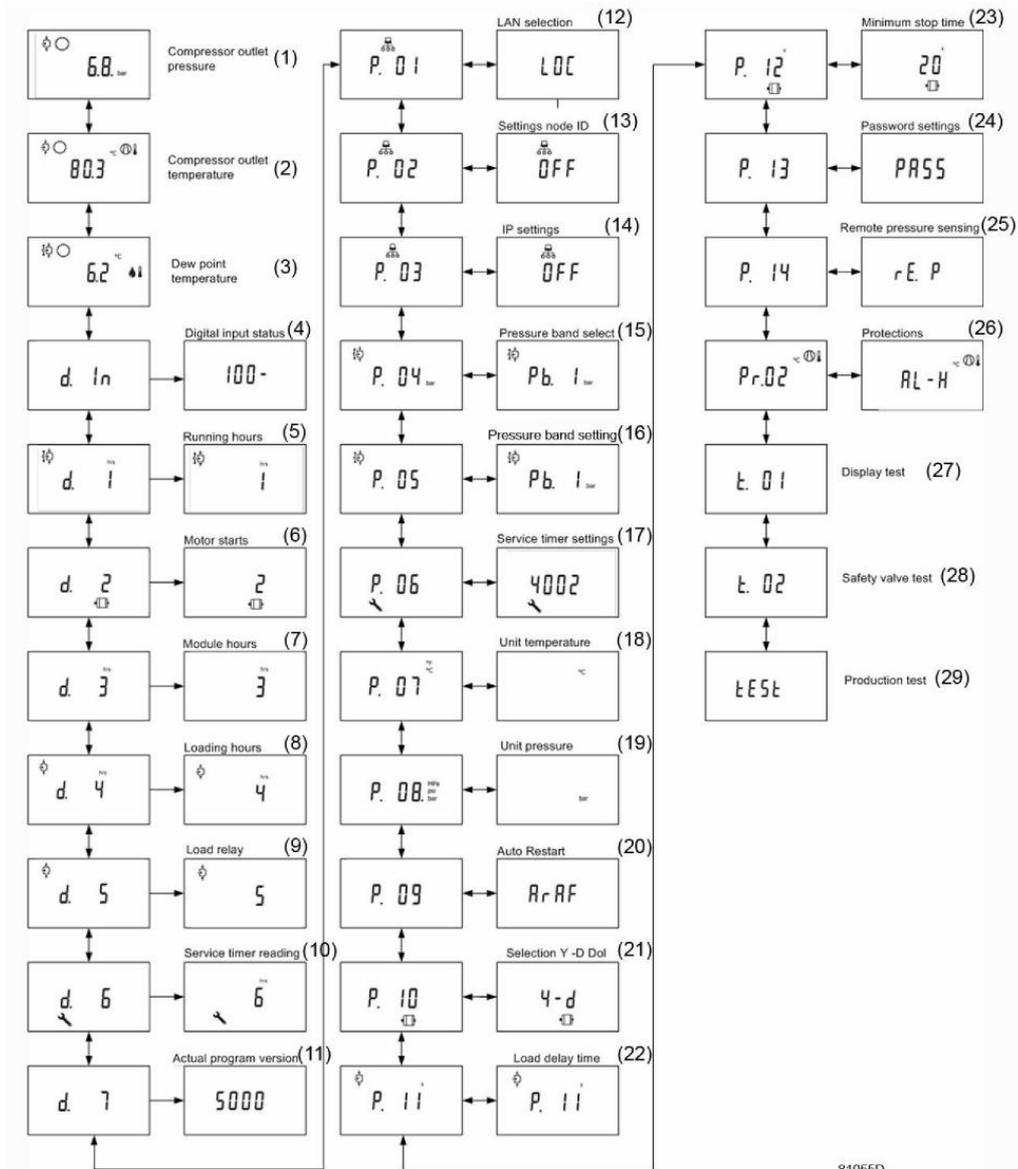
Parameter screens	Name	Associated topic
<P.1>	Choice of local, remote or LAN control	
<P.2>	Node ID setting for LAN control and channels for Mk 4 and Mk 5	
<P.3>	IP address, gateway and subnet mask setting	
<P.4>	Pressure band setting	
<P.5>	Pressure band selection setting	
<P.6>	Modification of service interval	
<P.7>	Unit of temperature setting	
<P.8>	Unit of pressure setting	
<P.9>	Function selection: automatic restart after voltage failure	
<P.10>		
<P.11>	Load delay setting	
<P.12>	Minimum stop time setting	
<P.13>	Password setting	
<P.14>	Remote pressure setting	

Advanced password-protected parameters	Name	Associated topic
<P.15>	Star time	
<P.16>	Number of motor starts per day	
<P.17>	Idle time	

Protection screens	Name	Associated topic
<Pr.2>	Protection screens	

Test screens	Name	Associated topic
<t.1>	Display test	
<t.2>	Safety valve test	

Menu sequence



81055D

Simplified menu sequence

Ref.	Description	Ref.	Description
(1)	Compressor outlet pressure	(16)	Pressure band setting
(2)	Compressor outlet temperature	(17)	Service timer settings
(3)	Dew point temperature	(18)	Unit of temperature
(4)	Digital input status	(19)	Unit of pressure
(5)	Running Hours	(20)	Automatic restart
(6)	Motor starts	(21)	Load delay
(7)	Module hours	(22)	Minimum stop time
(8)	Loading hours	(23)	Password settings
(9)	Load relay	(24)	Remote pressure reading
(10)	Service timer reading	(25)	Protections
(11)	Actual programme version	(26)	Display test
(12)	LAN selection	(27)	Safety valve test
(13)	Node ID settings	(28)	
(14)	IP settings	(29)	
(15)	Pressure band selection		

## 14.4 CONTROLLER (Standard electronic control board with inverter management)

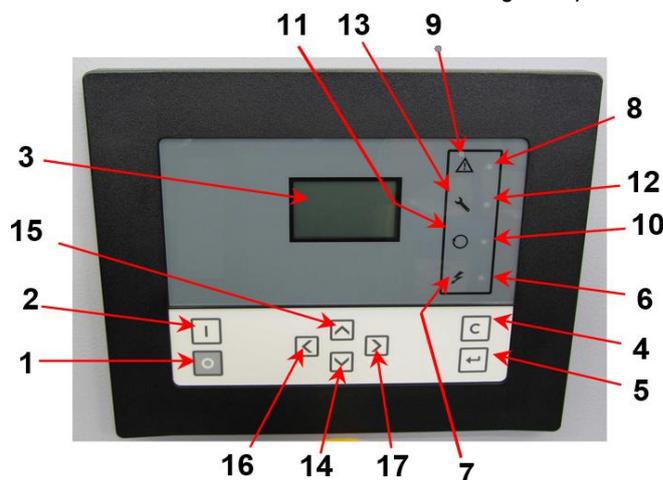


FIG. 15a

An electronic control board is installed on the electrical cabinet, which displays the functions as indicated in Fig. 15a.

1	Stop key (O)	10	Automatic operation LED
2	Start key (I)	11	Automatic operation symbol
3	Display	12	Service alarm LED
4	Reset key	13	Service alarm symbol
5	Enter key	14	Scroll down key
6	Voltage present LED	15	Scroll up key
7	Voltage present symbol	16	Scroll left key
8	General alarm LED	17	Scroll right key
9	Alarm symbol		



**ATTENTION: TO RESTART THE MACHINE IMMEDIATELY AFTER A STOP, WAIT AT LEAST 20 SECONDS**

**Introduction:**

the controller performs the following functions:

- Control the compressor and dryer (for versions with dryer)
- Protect the compressor and dryer (for versions with dryer)
- Monitor servicing
- Automatic restart after network voltage failure (optional mode).

**Automatic control of compressor**

The controller keeps the output pressure within programmed limits, controlling the loading and unloading compressor modes. Various set parameters are taken into account, including: unloading and loading pressure, minimum stop time and maximum number of motor starts.

**Protection of compressor****Fail stop**

If the temperature at the element outlet exceeds the set fail stop value, the compressor is stopped. This is indicated on the display (3). The compressor also stops in the event of an inverter alarm.

**See the safety instructions before taking any action.**

**Alarm:**

An alarm limit can be set below the fail stop limit value.

If any of the values measured exceed the alarm limit value, this will be indicated before reaching the fail stop limit value.

**Service warning:**

If the service timer exceeds the set value, this will be indicated on the display (3) to inform the operator.

## ENGLISH

Tab. A

Ref.	Designation	Description
<b>S3</b>	Emergency stop key	Press the key to immediately stop the compressor in case of an emergency. After restoring the fault and eliminating the hazardous conditions, pull the key to release it, then press the reset key (4).
1	 Stop key	Press the key to stop the compressor. The LED (10) will turn off. The compressor will stop after running in unloading mode for approximately 180s.
2	 Start key	Press the key to start the compressor. The LED (10) turns on, indicating that the controller is making the compressor work in automatic mode.
3	Display	Indicates the compressor operating conditions, the current values measured and the set parameters.
4	 Reset key	Key to reset the service timer, a fault condition, or to return to the previous display view.
5	 Enter key	Key to select or confirm a parameter, to enter a sub-menu in the display.
6	Voltage present LED	Indicates the presence of voltage in the electrical cabinet.
7	 Voltage present symbol	
8	General alarm LED	This is on in the presence of an alarm condition. It flashes in the presence of a fault or emergency stop.
9	 Alarm symbol	
10	Automatic operation LED	Indicates that the controller is making the compressor work in automatic mode. The compressor is placed in loading or unloading mode, stopped or restarted depending on the request for air and the limits set in the electronic control board. The LED is on during automatic operation and flashes when the compressor is being controlled by remote.
11	 Automatic operation symbol	
12	Service warning LED	This turns on to indicate that servicing is needed
13	 Service warning symbol	
14	 Scroll down key	Key to scroll down through the screens or reduce the value of a parameter.
15	 Scroll up key	Key to scroll up through the screens or increase the value of a parameter.
16	 Scroll left key	Key to scroll left through the screens.
17	 Scroll right key	Key to scroll right through the screens.

## Display

The display (3) shows:

- The status of the compressor using pictograms.
- The value of the supply pressure.
- The oil temperature at the screw compressor outlet.
- The value of the dew point if the compressor includes a dryer.

The display also shows the value of all measured and set parameters.

### Pictograms used on display (Tab. B)

Ref.	Pictogram	Description
1)		Compressor in loading mode.
2)		Compressor in unloading mode.
3)		Motor stopped.
4)		When the compressor is stopped, the icon is fixed. When the compressor is running, the icon rotates.
5)		Screw compressor output temperature
6)		Dew point (version with dryer).
7)		Alarm generated by inverter or overtemperature of screw compressor detected by thermostat TSHH 11-12.
8)		Emergency stop command activated.
9)		Pictogram: service
10)		Remote Start/Stop
11)		LAN network setting.
12)		Automatic restart after voltage failure active.
13)		Timer

### Main screen

When the board is powered, the main screen automatically appears showing the operating status of the compressor and the output pressure:

example:



The display shows that the compressor is working in loading mode and that the supply pressure is 6.8 bar. Consult the after-sales service if the wording <test> appears.

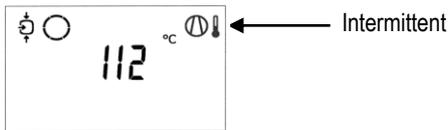
### Alarm warnings

An alarm warning appears if

- The temperature at the screw compressor outlet is too high.
- The dew point temperature is too high for units with incorporated dryer.

**Screw compressor output temperature**

If the screw compressor output temperature exceeds the alarm limit (110°C / 230°F), the LED (8) turns on and the relative pictogram appears intermittently. Press key (14) until the current output temperature of the screw compressor appears:



The screen shows that the screw compressor output temperature is 112°C / 234°F.

Using keys (14) and (15) it is possible to scroll through the various screens to check the status of the other parameters.

Stop the compressor by pressing key (1) and wait for the compressor to stop.

Disconnect the power upstream, isolating the unit.

**ATTENTION:**  the unit must be isolated from the mains.

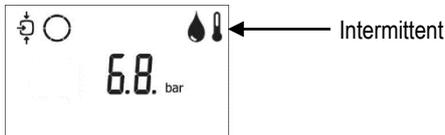
Inspect the compressor to identify and eliminate the fault.

The alarm message disappears once the fault conditions have been eliminated.

**Dew point temperature**

For compressors with incorporated dryer, if the dew point temperature exceeds the alarm limit (non-programmable value), LED (8) turns on and the relative pictogram appears intermittently.

The screen shows the dew point temperature.



Press key (14) until the current dew point temperature appears:



The screen shows that the dew point temperature is 22°C.

Using keys (14) and (15) it is possible to scroll through the various screens to check the status of the other parameters.

Stop the compressor by pressing key (1) and wait for the compressor to stop.

Disconnect the power upstream, isolating the unit.

**ATTENTION:**  the unit must be isolated from the mains.

Inspect the compressor to identify and eliminate the fault.

The alarm message disappears once the fault conditions have been eliminated.

**Fail stops**

The compressor stops due to failure in the following cases:

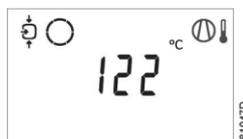
- The temperature at the screw compressor outlet exceeds the fail stop limit value
- Error in supply pressure sensor
- Inverter alarm

### Output temperature from element

If the output temperature from the screw compressor exceeds the fail stop limit value, (115°C / 239°F), the compressor stops, LED (8) flashes, and LED (10) - automatic operation, turns off. The following type of screen will appear.



Press key (14) until the current output temperature of the screw compressor appears:



The screen shows that the screw compressor output temperature is 122°C. Disconnect the power upstream, isolating the unit.

**ATTENTION:**   the unit must be isolated from the mains. Inspect the compressor to identify and eliminate the fault. Once the fault has been eliminated and normal conditions are restored, reconnect the power and restart the compressor.

### Inverter alarm

In case of an inverter-generated alarm, the compressor will stop, LED (8) turns on, LED (10) - automatic operation, turns off. The following type of screen will appear:



**Attention:** The “Motor overload” symbol appears in the case of an inverter alarm, an overtemperature detected by thermostat TSHH 11-12 and an overload generated by the fan motor protection.

Disconnect the power upstream, isolating the unit.

**ATTENTION:**   the unit must be isolated from the mains. Inspect the compressor to identify and eliminate the fault. Once the fault has been eliminated and normal conditions are restored, reconnect the power and restart the compressor.

### Emergency shutdown

The compressor can be stopped at any time by pressing the emergency button.

#### NOTE:

After 5 seconds from the command, the controller display also shows the “Motor thermal overload” symbol (the inverter has been turned off). This symbol appears when the emergency button is reset.

If the INVERTER ALARM RESET is unsuccessful:

- Disconnect the power supply to the machine for **15min**.
- After having restored the power supply, **RESET** the **Control Board**.

If the problem persists, **contact the technical service centre**

## ENGLISH

### Service alarm

A service alarm appears when the service hour counter reaches the set limit value.

LED (12) will turn on.

Use key (14) to go to screen <d06> and view the service pictogram.

By pressing key (5), the current value of the service hour counter will appear in <hrs> or <x1000hrs> (if the value is greater than 9999).



The screen shows that the service hour counter has recorded 4002 hours.

Press key (14) or (15) to go to screen <d01> and the running hours symbol will be shown.

By pressing key (5), the value of the current running hours will appear in <hrs> or <x1000hrs> (if the value is greater than 9999).

Example of running hours screen:



Stop the compressor.

Disconnect the power upstream, isolating the unit.



**ATTENTION:** the unit must be isolated from the mains.

Perform the necessary servicing. See the section relative to planned preventive maintenance.

After servicing, reset the service hour counter. See the Activate/reset service timer section.

### View time since last service

Starting from the main menu:



Press the scroll down key (14) until the screen <d.06> appears, then press the enter key (5):



The screen shows the unit of measure used <hrs> (or <x1000 hrs>) and the value 1191: the compressor has worked for 1191 hours since the last service.

### Reset service timer:

Scroll through the screens until reaching <d.06> and press the enter key (5).

The reading will appear (for example 4000).

Press the enter key (5). Insert the password on request.

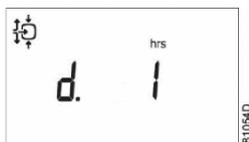
The reading will flash (this indicates that it can be reset).

Press the enter key (5) to reset the hour counter or the reset key (4) to cancel the operation.

### Scroll all screens

The scroll buttons (14) can be used to scroll the various screens. The screens are divided into register screens, measured data screens, digital input screens (distinguished by numbers <d.in>, <d.1>, etc.), parameter screens (distinguished by numbers <P.1>, <P.2>, etc.), protection screens (distinguished by numbers <Pr.2>, etc.) and test screens (distinguished by numbers <t.1>, etc.).

While scrolling, the screen numbers will be consecutively displayed. In the majority of screens, in addition to the screen number, the unit of measure and relative pictogram is also displayed.



*Example*

The screen shows the number <d.1>, the unit of measure in use <hrs> and the symbol relative to the running hours. Press the Enter key (5) to bring up the effective running hours.

**Overview of screens**

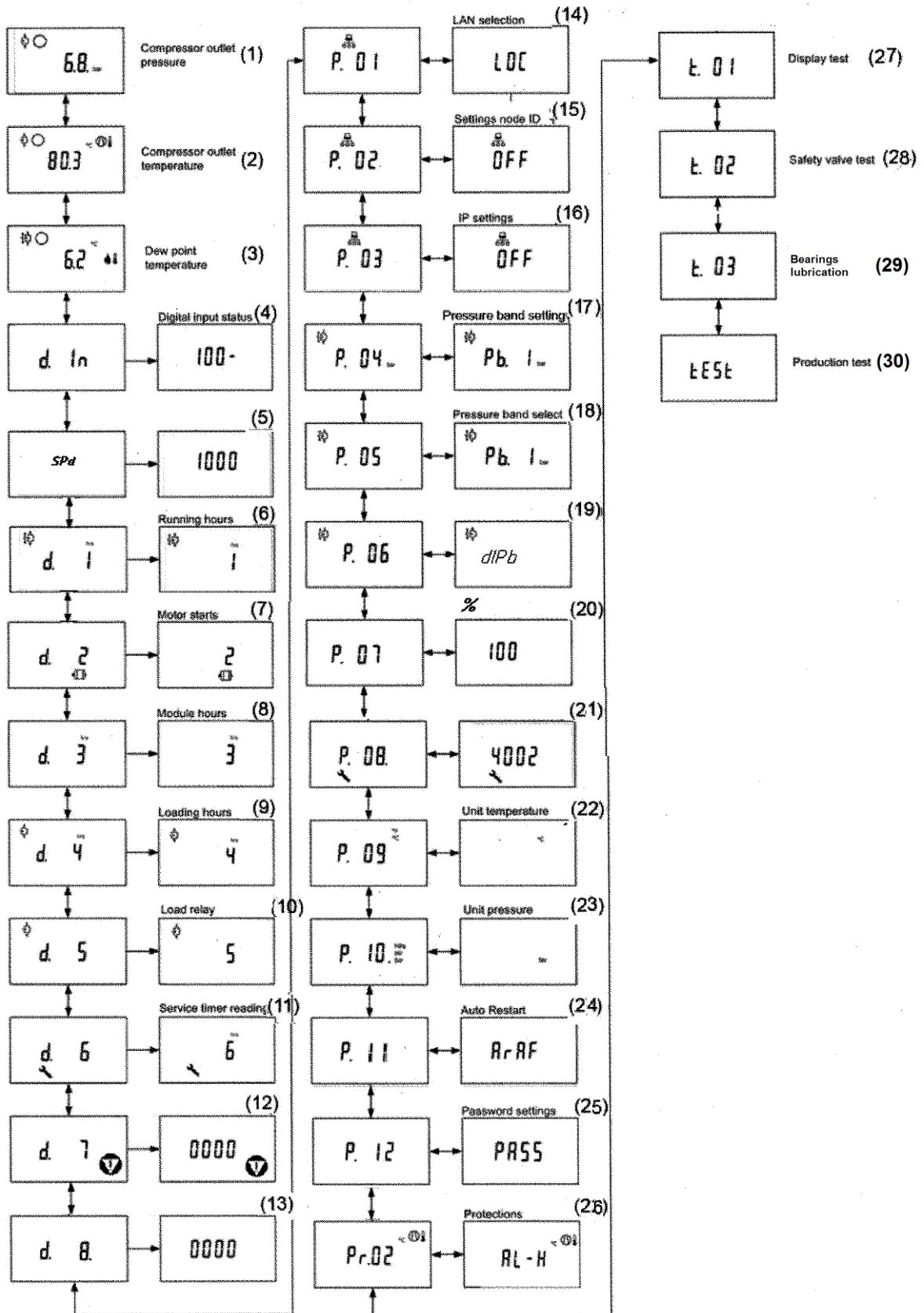
Digital input screens	Name	Associated topic
<d.in>	Digital input status	
< Spd >	Motor speed	
<d.1>	Running hours (hours or x 1000 hours)	
<d.2>	Motor starts (x 1 or x 1000)	
<d.3>	Module hours (hours or x 1000 hours)	
<d.4>	Loading hours (hours or x 1000 hours)	
<d.5>	Load relay (x 1 or x 1000)	
<d.6>	Service timer reading (hours or x 1000 hours)	
<d.7>	Number of emergency stops	
<d.8>	Actual programme version	

Parameter screens	Name	Associated topic
<P.1>	Choice of local, remote or LAN control	
<P.2>	Node ID setting for LAN control and channels for Mk 4 and Mk 5	
<P.3>	IP address, gateway and subnet mask setting	
<P.4>	Pressure band setting	
<P.5>	Pressure band selection setting	
<P.6>	Enable remote selection of pressure band	
<P.7>	Reduce maximum motor speed %	
<P.8>	Hours to first service interval	
<P.9>	Unit of temperature setting	
<P.10>	Unit of pressure setting	
<P.11>	Enable automatic restart after voltage failure	
<P.12>	Enable password	

Protection screens	Name	Associated topic
<Pr.2>	Protection screens	

Test screens	Name	Associated topic
<t.1>	Display test	
<t.2>	Safety valve test	
<t.3>	Enable bearing greasing	

Menu sequence



## Simplified menu sequence

Ref.	Description	Ref.	Description
(1)	Compressor outlet pressure	(17)	Working pressure setting
(2)	Compressor outlet temperature	(18)	Pressure band setting
(3)	Dew point temperature	(19)	Enable remote selection of pressure band
(4)	Digital input status	(20)	Reduce maximum motor speed %
(5)	Motor speed	(21)	Service interval setting
(6)	Running hours	(22)	Unit of temperature
(7)	Motor starts	(23)	Unit of pressure
(8)	Module hours	(24)	Autorestart
(9)	Loading hours	(25)	Password setting
(10)	Load relay	(26)	Protections
(11)	Service timer reading	(27)	Display test
(12)	Number of emergency shutdowns	(28)	Safety valve test
(13)	Software version	(29)	Enable bearing greasing
(14)	Network settings	(30)	Enable production test
(15)	Node ID settings		
(16)	IP settings		

**14.5 GRAPHIC CONTROLLER (for variable speed compressors with fixed speed as an optional).**

A controller is installed on the electrical cabinet, which performs the following functions:

- Control of compressor and dryer.
- Protection of compressor and dryer.
- Monitoring of components subject to servicing.
- Automatic restart after voltage failure (optional).



**Automatic control of compressor**

In fixed speed machines, the controller maintains the network pressure within the programmable limits, placing the compressor in unloading and loading mode. In machines with variable speed (inverter), the controller also modifies the motor speed in order to maintain the "Regulation point" pressure. The controller considers a series of programmable settings such as loading and unloading pressures, minimum stop time and maximum motor starts/hours.

The controller shuts down the compressor as soon as possible to reduce energy consumption and automatically restarts it when the network pressure drops. If the set unloading time is too short, the compressor is kept running.

**Protection of compressor**

**Fail stop**

The compressor is stopped and this is shown on the display in the following cases:

- Screw compressor temperature higher than the programmed shutdown value measured by the temperature sensor.
- Screw compressor temperature higher than the programmed shutdown value measured by the thermostats (TSHH11-12).
- Main motor overload
- Phase sequence relay (fixed speed only).
- Fault in one of sensors (incorrect Pressure or Temperature display).
- Fan motor overload.

The chapter "Fail stop display" explains how the stop is shown on the display, how to identify the type of shutdown and how to resolve the problem.

**Alarm warning**

It is possible to programme an alarm level lower than the shutdown level.

If any of the measurements exceed the programmed alarm level, an alarm will be shown to inform the operator before the fail stop level is reached. An alarm appears in the following cases:

- High screw compressor temperature
- Dew point temperature too high or too low in case of machines with dryer.

The chapter "alarm display" explains how this is shown on the display, how to identify the type of alarm and how to resolve it.

**Service warning**

If the service timer exceeds the programmed value, a warning is shown to inform the operator that servicing is needed.

**Automatic restart after voltage failure**

The controller has an incorporated function to automatically restart the compressor when the power is restored.

The function is not active; contact the customer centre to activate it.



If the controller is set in automatic mode, the compressor automatically restarts when the power is restored.

## Control panel

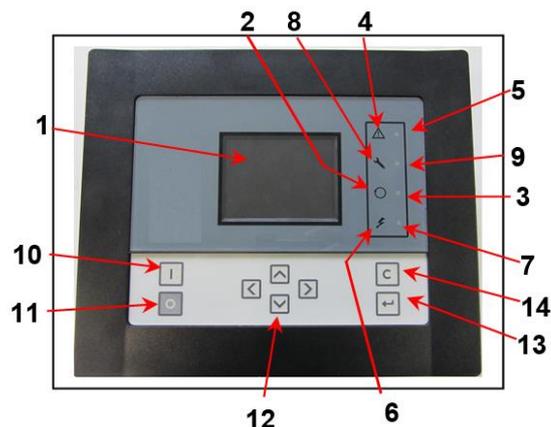


FIG. 16

## Controller function keys

Reference	Name	Function
1	Display	Shows the icons and operating conditions.
2	Automatic operation symbol	
3	LED, automatic operation	Indicates that the regulator is automatically controlling the compressor, which is placed in loading and unloading mode, stopped and restarted based on the consumption of compressed air and the limitations programmed in the regulator.
4	Warning symbol	
5	LED, warning	This turns on when a warning condition occurs.
6	Voltage present symbol	
7	LED, voltage supplied	Indicates the presence of voltage.
8	Service symbol	
9	LED, service	This turns on when servicing is needed.
10	Start Button	This button starts the compressor. The automatic operation LED (3) turns on. The controller is working.
11	Stop Button	This button is used to stop the compressor. The automatic operation LED (3) turns off.
12	Scroll buttons	Use these buttons to scroll through the menu.
13	Enter Button	Use this button to confirm the last operation performed.
14	Esc. Button	Use this button to return to the previous screen or end the current operation.

# ENGLISH

## Icons used

### Status icons

Name	Icon	Description
When stopped / When running	 57786F	When the compressor is stopped, the icon is fixed. When the compressor is running, the icon rotates.
Compressor status	 57787F	Motor stopped
	 57788F	Unloading mode
	 57789F	Loading mode
Machine control modes	 57790F Or  59161F	Local start / stop
	 57791F	Remote start / stop
	 57792F	Network control
Automatic restart after voltage failure	 57793F	Automatic restart after voltage failure active
Weekly timer	 57794F	Weekly timer active
Protection functions active	 57795F	Emergency shutdown
	 57796F	Safety shutdown
	 57797F	Alarm
Service	 57798F	Service warning
Main screen display	 82196F	Display icon with rows of numeric values
	 82196F	Chart display icon
General icons	 81105D	No communication/network problem
	 82418D	Remote start / stop

**Input icons**

Icon	Description	Icon	Description
 57799F	Pressure	 57801F	Digital input
 57800F	Temperature	 57802F	Special protection

**System icons**

Icon	Description	Icon	Description
 57803F	Screw compressor (LP, HP, ...)	 57809F	Motor
 57804F	Dryer	 57810F	Expansion module failure
 57805F	Fan	 81105D	Network problem
 57806F	Inverter	 57812F	General alarm

**Menu icons**

Icon	Description	Icon	Description
 57813F	Input	 57818F	Historical events (saved data)
 57814F	Output	 57819F	Access key / User password
 57812F	Protections (Warnings, shutdowns)	 57792F	Network
 57815F	Counters	 57820F	Regulation point
 82641D	Test	 57867F	Information
 57817F	Regulation (Settings)	 57794F	Weekly timer
 57798F	Service	 82633D	General

**Navigation arrows**

 57821F	Up	 57822F	Down
--	----	--	------

**Main screen**

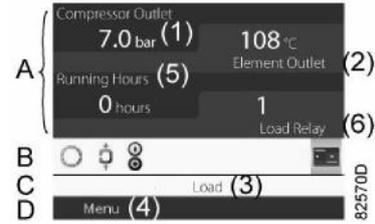
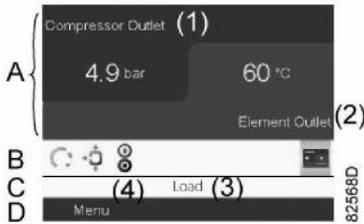
Function: the main screen is automatically displayed when the controller is powered and when any of the keys are pressed. The screen automatically turns off after a few minutes if no keys are pressed.

It is normally possible to choose between 5 different types of main screens:

- 2 Value Lines
- 4 Value Lines
- Chart (High Resolution)
- Chart (Medium Resolution)
- Chart (Low Resolution)

Screen with two and four value lines.

This type of main screen shows the values of 2 or 4 parameters (see Input Menu section).



Typical main screen (2 value lines), fixed speed compressors	Typical main screen (4 value lines), fixed speed compressors
--	--

**Text in figure**

(1)	Compressor outlet.
(2)	Element outlet.
(3)	Off, Start-up, Load, etc. (the text varies depending on the effective conditions of the compressor).
(4)	Menu.
(5)	Running Hours.
(6)	Load relay (one of the output signals of fixed speed compressors). Flow (compressors with inverter).

Section **A** shows information relative to the operation of the compressor (for example, the working pressure or output temperature of the compressor). On compressors with inverter, the load (flow) rate is provided as a % of the maximum flow.

Section **B** shows the status icons. This field generally shows the following icons:

- Fixed icons

These icons are always displayed in the main screen and cannot be selected using the cursor, for example, compressor stopped or running, compressor status (running, in unloading mode or motor stopped).

- Optional icons

These icons are only displayed if the corresponding function has been activated (for example weekly timer, automatic restart after voltage failure, etc.):

- Pop-up icons

These icons are displayed in the case of warnings (notifications, shutdowns, service, etc.). To bring up more information about the displayed icons, select the icon using the scroll keys and press the Enter key.

Section **C** is called the status bar. This bar displays the text corresponding to the selected icon.

Section **D** shows the action buttons. These buttons are used to:

- bring up or programme the settings;
- reset a motor overload, a service message or emergency shutdown;
- access all data collected by the regulator.

The function of the buttons depends on the displayed menu. The most common functions are Menu (to access the menu), Modify (to modify the programmable settings) and Reset (to reset a counter or message).

To activate an action button, select the button using the scroll keys and press the Enter key.

To return to the previous menu, press the Escape key.

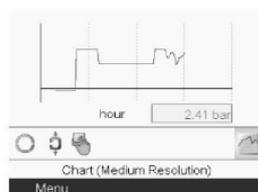
### Chart display

Instead of viewing the values, it is possible to view the chart of one of the input signals (see Input Menu section) based on time.



High resolution

82580D



Medium resolution

82581D



Low resolution

82582D

When Chart (High Resolution) is selected, the chart shows the variations of the selected input (in this case pressure) per minute. The immediate value is also displayed. The screen shows the values of the last 4 minutes.

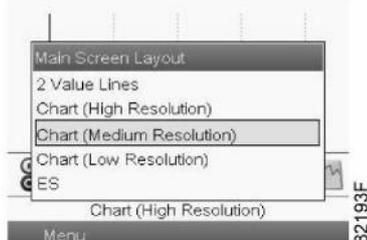
The switching button (icon) to select other screens assumes the appearance of a small chart and is highlighted (active).

When Chart (Medium Resolution) is selected, the chart shows the variations of the selected input per hour. The screen shows the values of the last 4 hours.

When Chart (Low Resolution) is selected, the chart shows the variations of the selected input per day. The screen shows the variations over the last 10 days.

### Main screen selection

To move between the various layouts of the screen, select the rightmost icon in the row of command icons (see value lines display icon or chart display icon in the Icons used section) and press the Enter button. A screen will appear similar to the one shown below:



82193F

Select the desired icon and press the Enter key. See also Input Menu section.

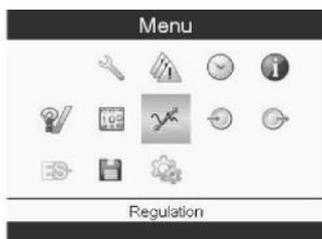
### Menu recall

Description: when the controller is powered, the main screen is automatically displayed (see Main Screen section):



82565D

To switch to the Menu screen, select the Menu button (4) using the scroll keys. Press the Enter key to select the menu. The following screen appears:



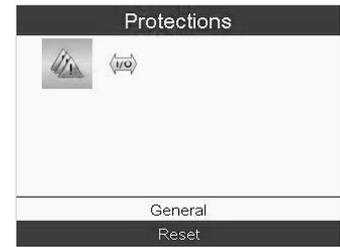
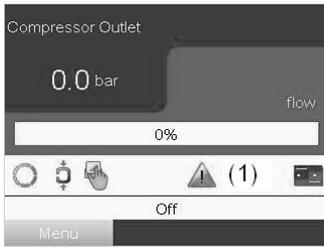
82564D

A series of icons are shown on the screen. Each icon represents a menu item. By default, the pressure settings icon (regulation) is selected. The status bar shows the name of the menu corresponding to the selected icon. Use the scroll keys to select an icon. Press the Escape key to return to the main screen.

## ENGLISH

### Alarm display

In case of an alarm, a yellow triangle appears in the bottom part of the display, as shown in the left-hand side figure below:



To identify the type of alarm, highlight the yellow triangle using the scroll buttons. Press Enter and the Protections menu will appear as shown in the right-hand side figure above. Press Enter and the list of active protections in the controller will appear. Use the scroll buttons to check all the protections and the one generating the alarm will be highlighted, such as the one in the figure below:



Stop the compressor by pressing button (11) in figure 17A and wait for the compressor to stop.  
Open the disconnect switch of the compressor's supply line.

**ATTENTION:**  Before performing any type of servicing, the machine must be stopped, the electrical supply line and compressed air distribution network must be isolated and a check must be made to ensure the machine is not under pressure. Inspect the compressor to identify and eliminate the fault. The warning will disappear once the fault condition has been eliminated.

### Shutdown display

In case of a shutdown, a red icon appears in the bottom part of the display, as shown in the left-hand side figure below:



To identify the cause of the shutdown, highlight the red icon (1) using the scroll buttons. Press Enter and the Protections menu will appear as shown in the right-hand side figure above. Press Enter and the list of active protections in the controller will appear. Use the scroll buttons to check all the protections and the one generating the shutdown will be highlighted, such as the one in the figure below:



Attention: A "Motor overload" shutdown will appear in the event of a motor overload, incorrect phase sequence (detected by the phase sequence relay), overtemperature detected by the thermostats (TSHH11-12), and if the fan overload protection is triggered. Open the disconnect switch of the compressor's supply line.

**ATTENTION:**  Before performing any type of servicing, the machine must be stopped, the electrical supply line and compressed air distribution network must be isolated and a check must be made to ensure the machine is not under pressure. Inspect the compressor to identify and eliminate the fault. After having eliminated the fault, power and restart the machine.

If the INVERTER ALARM RESET is unsuccessful:

- Disconnect the power supply to the machine for **15min.**
  - After having restored the power supply, **RESET** the **Control Board**.
- If the problem persists, **contact the technical service centre**

#### Inverter warnings and alarms

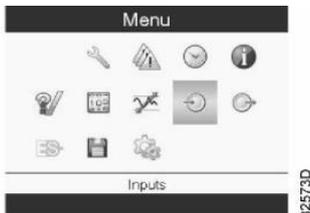
Error number	Alarm cod. on GRAPHIC control board	Error text	Warning	Alarm	Trip locked	Cause of problem
2		Error live zero	X	X		The signal on terminal 53 is too low (normal when a machine with STD+ controller is started).
4	16384	Phase loss on supply line	X	X	X	Missing phase on supply line or voltage imbalance too high. Check power supply.
7	2048	DC overvoltage	X	X		The intermediate circuit voltage is over the limit (check supply).
8	1024	DC undervoltage	X	X		The intermediate circuit voltage is below the "low voltage warning" limit (check supply).
9	512	Inverter overload	X	X		Load greater than 100% for too long. Check the compressor mechanics and loading/unloading valve.
10	256	High motor ETR temperature	X	X		The motor is too hot due to the load being greater than 100% for too long. Request assistance from the distributor.
11	128	Motor thermistor disconnected	X	X		The thermistor or thermistor connection are disconnected (if thermistors are included). Request assistance from the distributor.
13	32	Overcurrent	X	X	X	The maximum inverter current limit has been exceeded. Request assistance from the distributor.
14	4	Ground fault		X	X	Discharge from output phases to ground.
16	4096	Short circuit		X	X	Short circuit in motor or on motor terminals.
17	16	No communication (RS 485 port)	X	X		Connection cable or settings
24		Fan malfunction	X	X		Fan malfunction
30		U phase loss		X	X	U phase of motor does not exist. Check phase.
31		V phase loss		X	X	V phase of motor does not exist. Check phase.
32		W phase loss		X	X	W phase of motor does not exist. Check phase.
36		Voltage drop	X	X		Problem with supply.
38		Internal fault		X	X	Compressor contact service.
44		Ground fault		X	X	Discharge from output phases to ground. Request assistance from the distributor.
47		Control voltage fault	X	X	X	Possible overload of 24V DC supply.
48		VDD1 supply low		X	X	Low control voltage. Compressor contact service.
50÷58		Configuration error		X		Request assistance from the distributor.
59		Current limit	X			The current is higher than the current limit value. Request assistance from the distributor.
60		External interlock		X		The external interlock has been activated. Reset on the compressor control board. If the alarm doesn't reset, request assistance from the distributor.
66		Low heat sink temperature	X			This warning is sent by the temperature sensor in the IGBT module.
69		Power board temperature	X	X	X	The power board temperature sensor is too hot or too cold.
79		Incorrect configuration of power section	X	X		Internal fault. Request assistance from the distributor.
80		Drive initialised		X		All the parameter settings are initialised as settings in the default values of the Inverter. Request assistance from the distributor.
84		Internal error	X	X		Request assistance from the distributor.
85		Button disabled	X			Drive settings.
86		LCP inverter display copy failed	X			Parameters incompatible or firmware version not correct.
87		Auto DC braking	X			Inverter internal limiting.
88		LCP inverter display data incompatible	X			
89		Read-only parameter (not editable)	X			
90		Internal error	X	X		Attempt to update the same parameter simultaneously.

## ENGLISH

Error number	Alarm cod. on GRAPHIC control board	Error text	Warning	Alarm	Trip locked	Cause of problem
94		Internal error	X	X		Request assistance from the distributor.
120		Internal error	X	X		Request assistance from the distributor.

### Inputs menu

Function: allows the effective value of the measured data (analogue inputs) to be viewed, and the status of the digital inputs (for example the emergency stop contact, the motor overload relay, etc.) and allows the selection of the digital input to be shown on the chart in the main screen. Procedure: from the Main screen (see main Screen), move the cursor onto the Menu action button and press the Enter key. Using the scroll keys, move the cursor onto the Inputs icon, as shown in the screen below:



Press the Enter key. A screen will appear similar to the one shown below:



(1)	Inputs
(2)	Compressor outlet
(3)	Element outlet
(4)	Ambient Air
(5)	Emergency shutdown

The screen displays a list of all the inputs with the relative icons and values.

If an input is found in an alarm or stop condition, the original icon is replaced by the respective stop or warning icon (in this specific case, the Stop icon and the Alarm icon shown in the screen above).

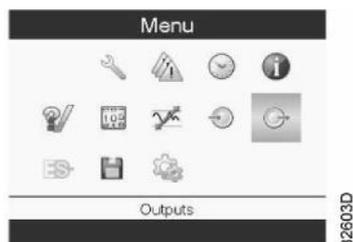
A small chart icon shown under a screw compressor in the list indicates that this input signal is shown in the chart, in the main screen. Any analogue input can be selected.

### Outputs menu

Function: brings up information relative to the effective status of certain outputs.

Procedure: from the Main screen (see main Screen), move the cursor onto the Menu action button and press the Enter key.

Move the cursor onto the Outputs icon (see below):



Press the Enter key. A screen will appear similar to the one shown below:



(1)	Outputs
(2)	Fan motor
(3)	Blowoff
(4)	General shutdown
(5)	Automatic Operation

Outputs screen (typical)

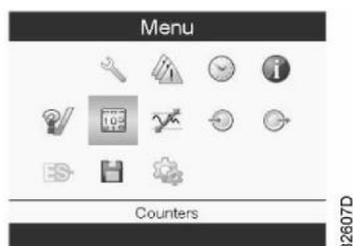
The screen displays a list of all the outputs and their relative status (open/closed).

### Counters

Function: to view the running hours, the loading running hours, the number of main motor starts, the number of controller running hours and the number of loading cycles.

Procedure: from the Main screen (see main Screen), move the cursor onto the Menu action button and press the Enter key.

Using the scroll keys, move the cursor onto the Counters icon (see below):



Press the Enter key. A screen will appear similar to the one shown below:



(1)	Counters
(2)	Running Hours
(3)	Motor Starts
(4)	Load relay
(5)	VSD 1-20 % rpm (the percentage of time during which the motor speed stays between 1 and 20%) (compressors with inverter)

The screen displays the list of all counters and the relative effective values.

Note: the example above refers to an inverter-driven compressor. For a fixed speed compressor, the effective screen will be slightly different.

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## ENGLISH

### Control mode selection

Function: to select the Control Mode from among the available modes, specifically Local Control, Remote Control or LAN (Local Area Network) Control.

Procedure: starting from the main screen, make sure the Menu button (1) is selected:



Then using the scroll buttons, move to the status icons and select the regulation icon (2). The icon is active when it is highlighted on a grey background.

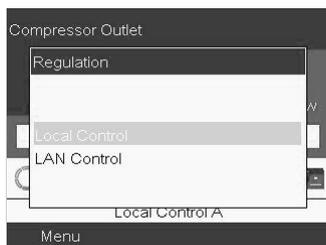
Press the Enter button:



There are 2 possibilities:

Local control

LAN (network) control



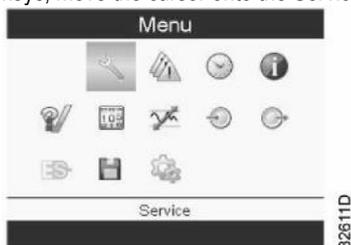
After having selected the requested Regulation Mode, press the Enter key on the controller to confirm the selection. The new setting is now visible on the main screen. See the Icons used section for details of their meaning.

To activate remote control, contact the customer centre.

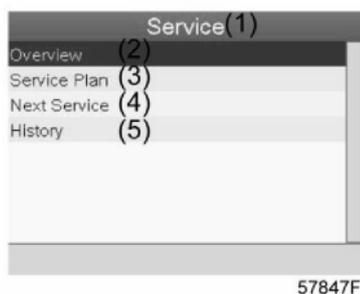
**Service menu**

Function: to reset the service warnings, to check when the next service is due, to check which service plans have been previously carried out, to modify the programmed service intervals.

Procedure: from the Main screen (see main Screen), move the cursor onto the Menu action button and press the Enter key. Using the scroll keys, move the cursor onto the Service icon (see below).



Press the Enter key. A screen will appear similar to the one shown below:

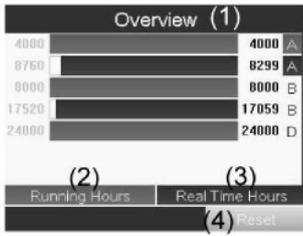


(1)	Service
(2)	Overview
(3)	Service plan
(4)	Next service
(5)	History

Scroll the items to select the desired item and press the Enter key to view the details, as explained above.

# ENGLISH

## Overview

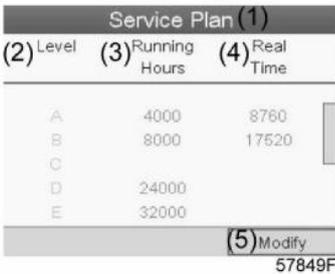


(1)	Overview
(2)	Running Hours
(3)	Real Time Hours
(4)	Reset

Example of service level (A): the digits on the left represent the programmed service intervals. For service interval A, the programmed number of running hours is 4000 hours (top row, green) and the programmed number of real time hours is 8760 hours, which corresponds to one year (second row, blue). This means that the controller sends a service warning every 4000 running hours or every 8760 effective hours, whichever condition occurs first. Note that the real time counter continues to tick over even when the controller is not powered. The digits at the end of the bar represent the number of hours left until the next service. In the example shown, the compressor has just been started, therefore it still has 4000 running hours or 8299 effective hours until the next service.

## Service plans

Service operations are grouped (level A, level B etc.). Each level entails a series of service operations that need to be carried out in accordance with deadlines programmed into the controller. When the service plan interval is reached, a message is shown on the screen. After having performed the service operations relative to the indicated levels, the timers need to be reset. From the Service menu, select Service Plan (3) and press Enter. The following screen appears:



(1)	Service plan
(2)	Level
(3)	Running Hours
(4)	Real Time Hours
(5)	Modify

In the example shown, service level A has been programmed at 4000 running hours, of which 0 hours have passed.

## History

The History screen shows a list of all service operations performed in the past, in date order. The topmost date corresponds to the most recent service. To see the details of the service operations performed (that is, the service level, running hours or real time hours), use the scroll keys to select the desired service and press the Enter key.

### Regulation menu (Settings)

Function: in fixed speed compressors, it is possible to programme two different pressure bands. From this menu it is also possible to select the active pressure band.

Procedure: from the Main screen (see main Screen), move the cursor onto the Menu action button and press the Enter key. Using the scroll keys, move the cursor onto the Regulation icon (see below):



Press the Enter key. A screen will appear similar to the one shown below:



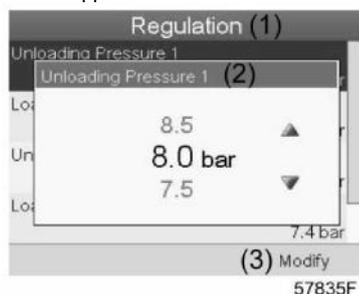
(1)	Regulation/Settings
(2)	Unloading pressure 1
(3)	Loading pressure 1
(4)	Unloading pressure 2
(5)	Loading pressure 2
(6)	Modify

The screen shows the effective unloading and loading pressure settings for both pressure bands.

To change the settings, move the cursor onto the Modify action button and press the Enter key. The following screen appears:



The first row of the screen is highlighted. Use the scroll keys to highlight the setting to be changed and press the Enter key. The following screen appears:



The upper and lower limits of the setting are shown in grey, the current settings are shown in black. Use the scroll key ↑ or ↓ to change the settings as needed and press Enter to confirm.

If necessary, change the other settings following the same procedure explained above.

## ENGLISH

### Event history menu

Function: to bring up the data of the last shutdown (safety/emergency).

Procedure: from the Main screen (see main Screen), move the cursor onto the Menu action button and press the Enter key. Using the scroll keys, move the cursor onto the Event History icon (see below).



Press the Enter key. A screen will appear similar to the one shown below:



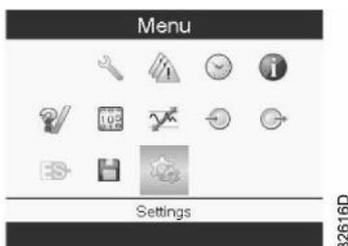
Example of event history screen

Scroll the rows, which indicate the date and time of the shutdown, and press the Enter key to view the other data relative to the compressor status at the time of the shutdown.

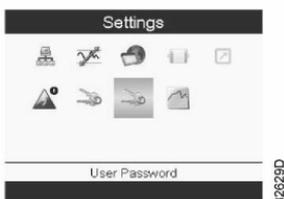
### Modification of general settings (Calibrations)

Function: allows the viewing and modification of certain general settings.

Procedure: from the Main screen (see main Screen), move the cursor onto the Menu action button and press the Enter key. Using the scroll keys, move the cursor onto the Settings icon (see below):



Press the Enter key. A screen will appear similar to the one shown below:



This sub-menu screen also displays certain icons. By default, the User Password icon is selected. The status bar also shows the name of the menu corresponding to the selected icon.

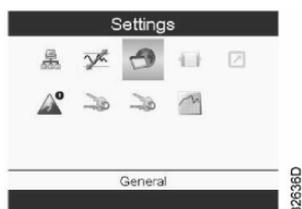
### General menu

This menu includes a list of general settings:

- Language
- Time
- Date
- Date format
- Unit of measure

**Procedure**

Starting from a sub-menu screen (see Modification of general settings), using the scroll keys, move the cursor onto the General icon (see below).

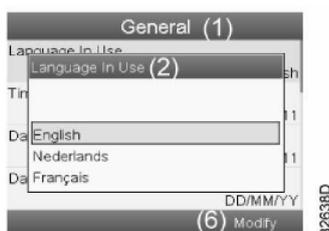


Press the Enter key. A screen will appear similar to the one shown below:



(1)	General
(2)	Language in use
(3)	Time
(4)	Date
(5)	Date format
(6)	Modify

A screen similar to the one shown above appears, with the first item (Language) selected. Use the ↓ key to select the setting to modify and press the Enter key. To confirm the changes, press the Enter key. A pop-up screen appears. Use the ↑ or ↓ key to select the requested parameter and press the Enter key to confirm.



**Terminology**

Term	Explanation
ARAVF	Automatic restart after voltage failure.
Power return time	The period of time within which the voltage must be restored for automatic restart. It is accessible if automatic restart is active. To activate the automatic restart function, consult the customer centre.
Restart delay	This parameter allows compressor restarts to be programmed in such a way that they don't occur simultaneously after a voltage failure condition (ARAVF active).
Screw compressor outlet	The regulator does not accept conflicting settings. For example, if the alarm level is programmed at 95 °C (203 °F), the minimum shutdown level will become 96 °C (204 °F). The recommended difference between the alarm level and shutdown level is 10 °C (18 °F).
Shutdown delay	This is the period of time during which the signal must persist before the compressor shuts down. Should it be necessary to change this setting to another value, contact the customer centre.
Minimum stop time	When the compressor shuts down, it remains stopped for the minimum stop time regardless of the compressed air distribution network pressure. Contact your supplier if a value less than 20 seconds is required.
Unloading pressure / loading pressure	The regulator does not accept illogical settings. For example, if the programmed unloading pressure is 7.0 bar(e) (101 psi(g)), the maximum loading pressure becomes 6.9 bar(e) (100 psi(g)). The recommended minimum difference between the loading and unloading pressure is 0.6 bar (9 psi(g)).

**15.0 ROUTINE MAINTENANCE BY THE USER**



**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

The service operations reported in this chapter can be carried out by the user. More complex service operations requiring the intervention of professionally qualified personnel are reported in the chapter **GENERAL ROUTINE MAINTENANCE Chap. 21.0**

**15.1 GENERAL NOTICES**

**15.2 MAINTENANCE PROGRAMME**

- OPERATIONS THAT CAN ALSO BE PERFORMED BY THE USER
- ■ OPERATIONS THAT MUST BE PERFORMED BY TRAINED PERSONNEL; THESE OPERATIONS ARE ILLUSTRATED IN PART "B" OF THIS MANUAL

These service intervals are recommended for non-dusty and well-ventilated environments. For particularly dusty environments, the frequency of controls must be doubled.

<b>Every day (after use)</b>	<ul style="list-style-type: none"> <li>■ Test timer drain air vessel</li> <li>■ Check the automatic drainage of the condensate (dryer) and cyclone water separator (WSD - optional) if present.</li> </ul>
<b>Every 50 running hours</b>	<ul style="list-style-type: none"> <li>■ Clean filter mesh timer drain</li> <li>■ Drain the condensate from the oil catcher</li> <li>■ Check the oil level</li> <li>■ Clean the filter of the automatic condensate drain (dryer)</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ Clean the filters of the electrical cabinet</li> </ul>
<b>Every 500 hours</b>	<ul style="list-style-type: none"> <li>■ Tightness of electrical cables (first 500 hours)</li> <li>■ Clean the air intake filter</li> <li>■ Clean the condenser coil (for dryer, if present)</li> <li>■ Clean the impurity filter of the automatic condensate drain (dryer)</li> </ul>
<b>Every 2000 hours</b>	<ul style="list-style-type: none"> <li>■ Replace the intake filter</li> <li>■ ■ Replace the oil (RIF)</li> <li>■ ■ Replace the oil filter</li> <li>■ ■ Re-tightening of electrical cables in cabinet</li> <li>■ ■ Temperature test for safety</li> <li>■ ■ Replace the impurity filter of the automatic condensate drain (dryer)</li> </ul>
<b>Every 4000 hours</b>	<ul style="list-style-type: none"> <li>■ ■ Clean the finned surface of the air-oil cooler</li> <li>■ ■ Replace the oil separator filter</li> <li>■ ■ Replace the air intake panel filter</li> <li>■ ■ Maintenance kit of automatic condensate drain (dryer)</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ Replace the air intake filters of the electrical cabinet</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ ■ Greasing of electric motor bearings</li> </ul>
<b>Every 8000 hours</b>	<ul style="list-style-type: none"> <li>■ ■ Change check valve</li> <li>■ ■ Intake valve service kit</li> <li>■ ■ Servicing of oil return valve and inspection of oil tubes</li> <li>■ ■ Minimum pressure valve and thermostatic valve service kit</li> <li>■ ■ Replace the oil (RXD)</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ ■ Visual inspection of elastic element of motor-compressor coupling</li> </ul>
<b>Every 24000 hours</b>	<ul style="list-style-type: none"> <li>■ ■ Pump service kit</li> <li>■ ■ Motor bearing service kit</li> </ul>

**Oil specifications:**

It is highly recommended to use the manufacturer's original lubricants. These are the result of years of industry experience and research. See the Routine maintenance programme section for recommended replacement intervals and consult the list of spare parts for information on the part number.



**DO NOT MIX LUBRICANTS OF DIFFERENT BRANDS OR DIFFERENT TYPES INSOFAR AS THEY MAY NOT BE COMPATIBLE AND OIL MIXES MAY HAVE INFERIOR PROPERTIES.**

### 15.3 DRAINAGE OF CONDENSATE FROM OIL TANK

If the compressor work cycle involves extended periods of downtime with cooling of the machine, a certain quantity of water condensate will accumulate in the oil tank. This occurs, for example, during night-time or weekend shutdowns.

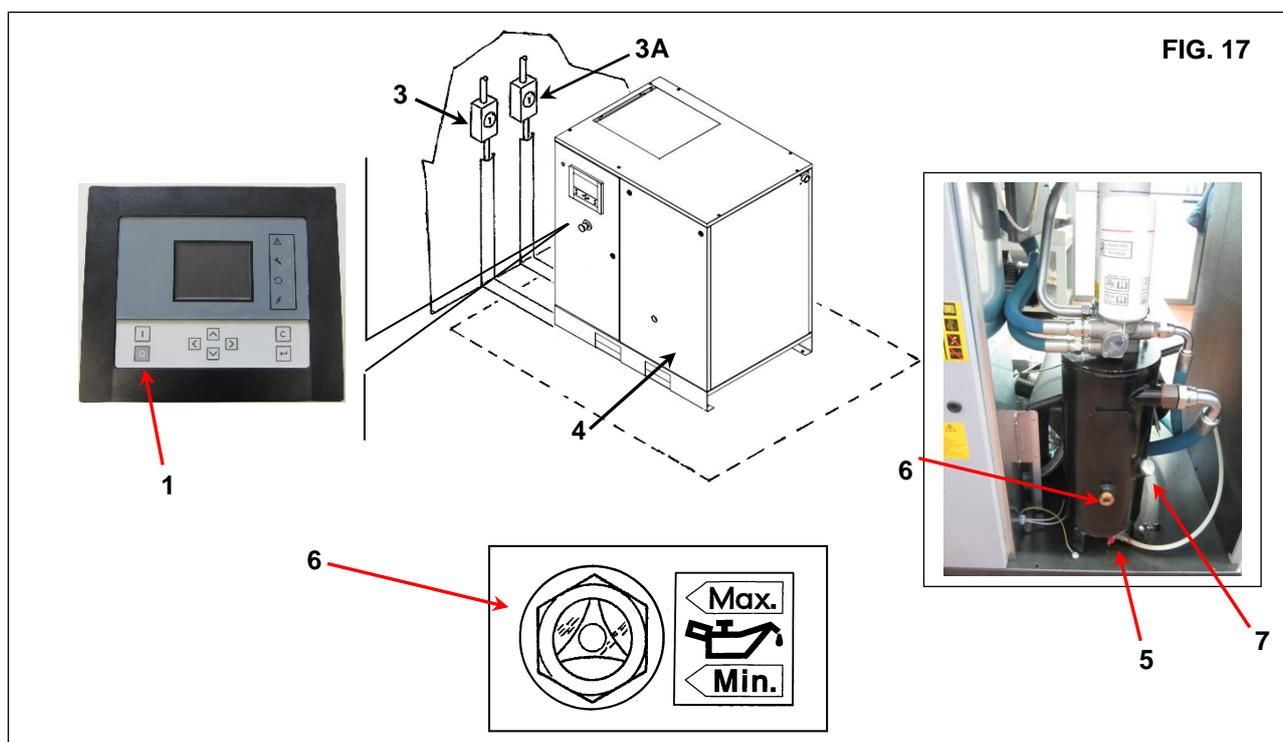
The condensate must be drained every 50 hours or every week. This operation can only be performed with the machine cold, that is, it must have been off for at least 8 hours.



**BEFORE DRAINING THE CONDENSATE, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE POWER MAINS.**

Proceed as follows:

- Shut down the machine using the button Ref. 1 Fig. 17: in this way, the machine will stop after the unloading run time.
- Open the power disconnect switch Ref. 3 (for screw compressor) and Ref 3A (for dryer if present) Fig. 17.



- Wait for the machine to cool
- Open the panel Ref. 4 Fig. 17 using the supplied wrench.
- SLOWLY open the tap Ref. 5 Fig. 17 and leave the condensate to drain.
- When the first traces of oil appear, close the tap.



**CONDENSATE MUST BE DISPOSED OF IN ACCORDANCE WITH LOCAL REGULATIONS IN FORCE**

- Check the oil level using the tell-tale Ref. 6 Fig. 17.
- If the oil level is below the minimum, top it up as described in point 15.4.

### 15.4 OIL LEVEL CONTROL AND TOP-UP

- Shut down the machine using the button Ref. 1 Fig. 17: in this way, the machine will stop after the unloading run time.
- Open the power disconnect switch Ref. 3 (for screw compressor) and Ref 3A (for dryer if present) Fig. 17.
- Wait 5 minutes for the foam to settle in the oil tank.
- Check the oil level using the tell-tale Ref. 6 Fig. 17.
- If the oil level is below the minimum, top it up.

**USE THE SAME TYPE OF OIL AS THAT PRESENT IN THE MACHINE, DO NOT MIX DIFFERENT TYPES OF OIL**



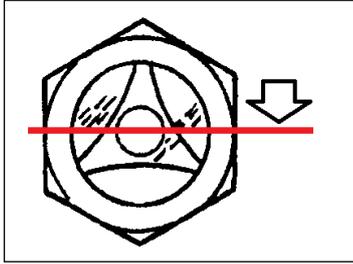
**BEFORE PERFORMING ANY OPERATIONS ON THE MACHINE, CHECK THAT IT HAS BEEN ISOLATED FROM THE ELECTRICAL POWER SUPPLY.**

- Open the front panel Ref. 4 Fig. 17 with the special wrench
- Slowly open the oil cap Ref. 7 Fig. 17.
- Top up until the maximum level Ref. 6 Fig. 17 with the same type of oil as that in the compressor.
- Close the tank cap Ref. 7 Fig. 17.
- Close the panel Ref. 4 Fig. 17.

**OIL LEVEL CHECK**

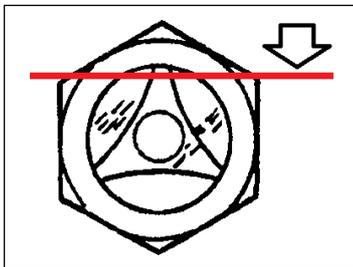
**Machine running:**

- The foam level is roughly in the middle of the sight glass.



**Machine stopped for a few minutes:**

- As soon as the foam disappears, the sight glass must be almost completely covered.



**ATTENTION:**

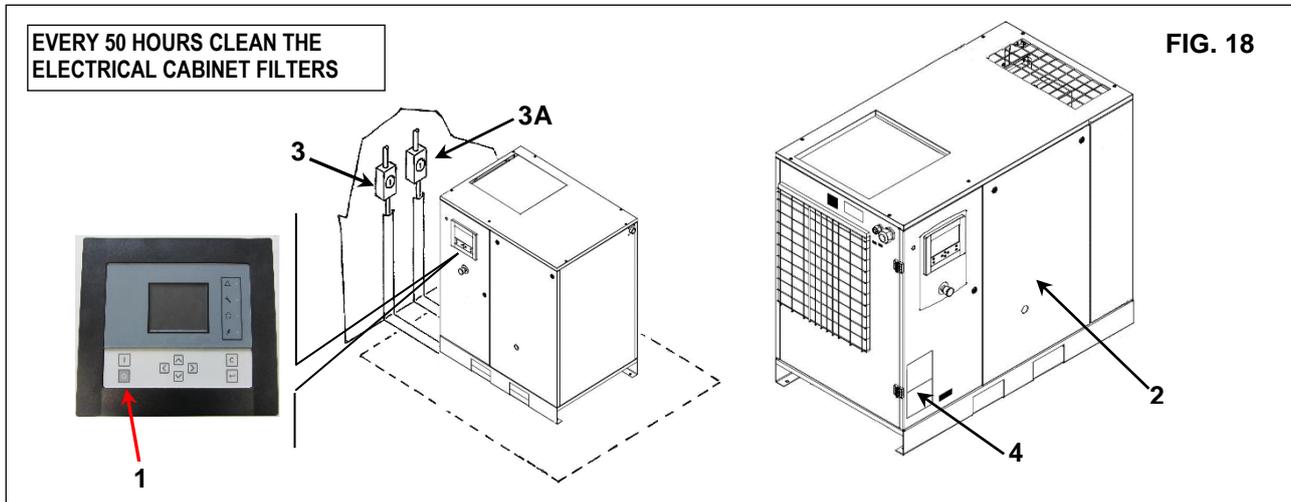
- Do not check the oil level on a machine stopped for more than 10 minutes.
- Do not add any extra oil.



**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

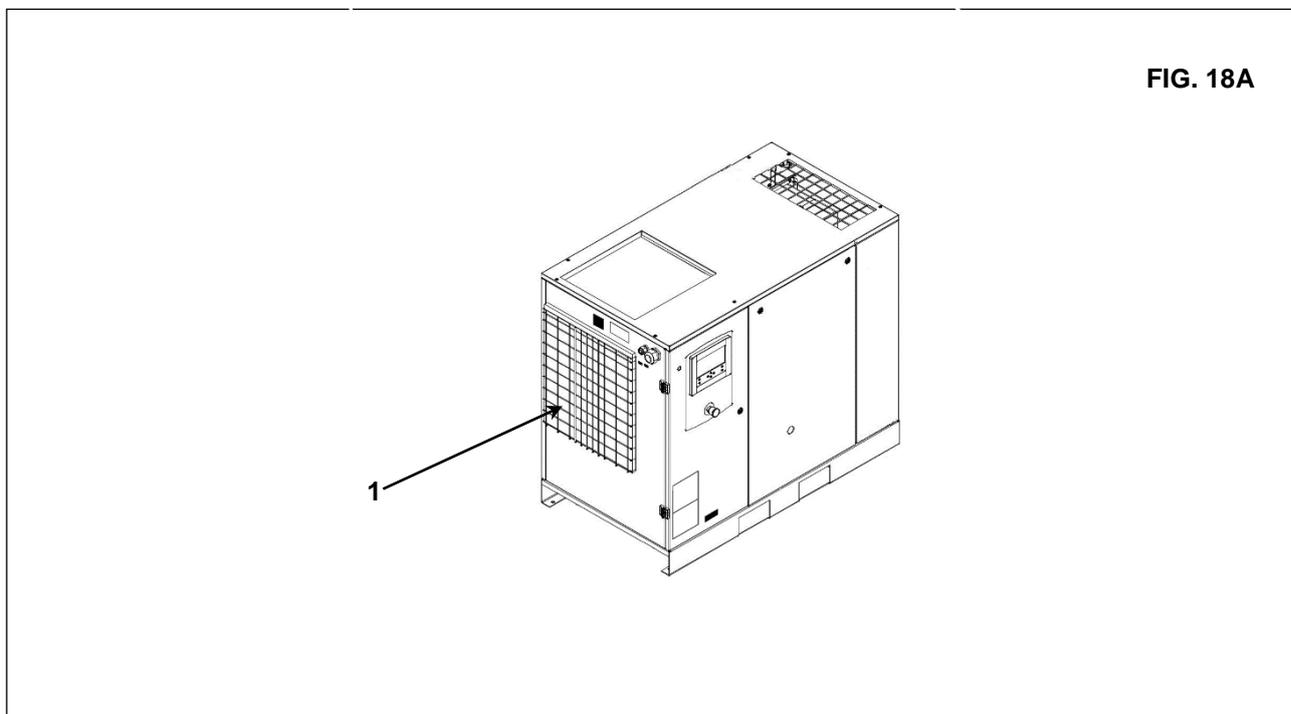
### 15.5 ELECTRICAL CABINET FILTER CLEANING (IVR only)

- Shut down the machine using the button Ref. 1 Fig. 18: in this way, the machine will stop after the unloading run time.
- Open the power disconnect switch Ref. 3 (for screw compressor) and Ref 3A (for dryer if present) Fig. 18.
- Remove the electrical cabinet filters Ref. 4 Fig. 18.
- Clean the electrical cabinet filters with a blast of air or wash with water, **Do not use solvents**
- After this operation, remount the filters Ref. 4 Fig. 18.



### AIR INTAKE PANEL FILTER CLEANING

- Shut down the machine using the button Ref. 1 Fig. 18: in this way, the machine will stop after the unloading run time.
- Open the power disconnect switch Ref. 3 (for screw compressor) and Ref 3A (for dryer if present) Fig. 18.
- Remove the air intake panel filter Ref. 1 Fig. 18A.
- Clean the panel filter with a blast of air or wash with water, **Do not use solvents**
- After this operation, remount the panel filter Ref. 1 Fig. 18A.





**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

### 15.6 INTAKE FILTER CLEANING OR FILTER REPLACEMENT

- Shut down the machine using the button Ref. 1 Fig. 18: in this way, the machine will stop after the unloading run time.
- Open the power disconnect switch Ref. 3 (for screw compressor) and Ref 3A (for dryer if present) Fig. 18.



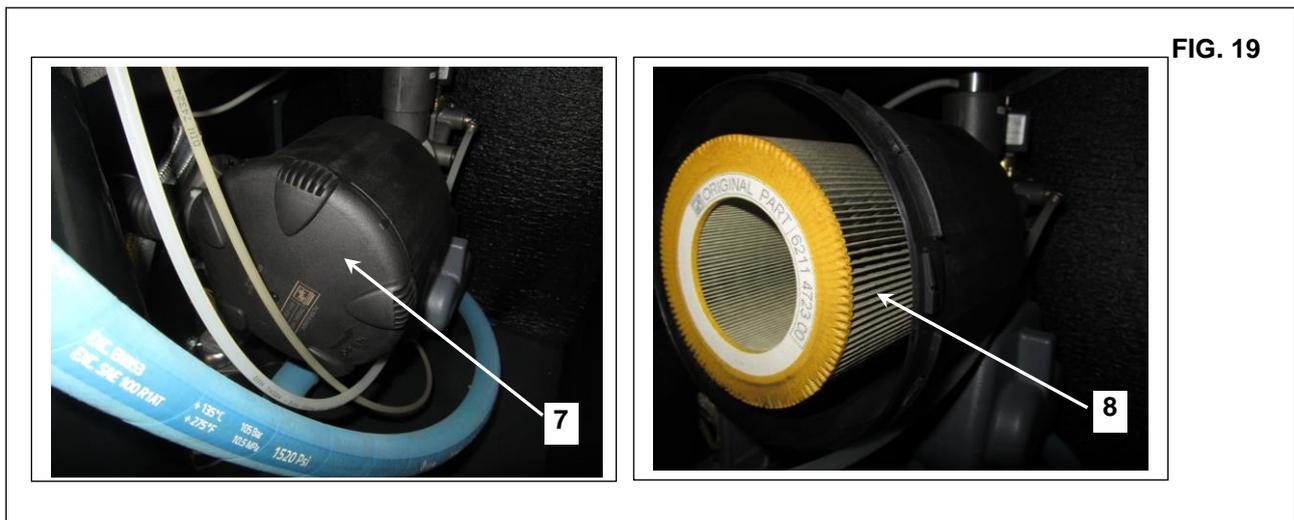
### HOT INTERNAL PARTS

- Open the panel Ref. 2 Fig. 18,
- Remove the filter cover Ref. 7 Fig. 19.
- Remove the filter element Ref. 8 Fig. 19



**DO NOT ALLOW FOREIGN BODIES TO FALL INTO THE INTAKE MANIFOLD**

- Clean the filter element with a blast of air from the inside out, **DO NOT USE WATER OR SOLVENTS**, or: grab a new filter.
- Clean the filter support disc with a clean cloth.
- Mount the filter element and cover.
- If necessary, dispose of the old filter element in accordance with local regulations in force.
- Close the panel Ref. 2 Fig. 18.



## 15.7 CONTROL OF AUTOMATIC CONDENSATE DRAINAGE FOR DRYER (IF INCLUDED) AND CONDENSATE DRAIN.



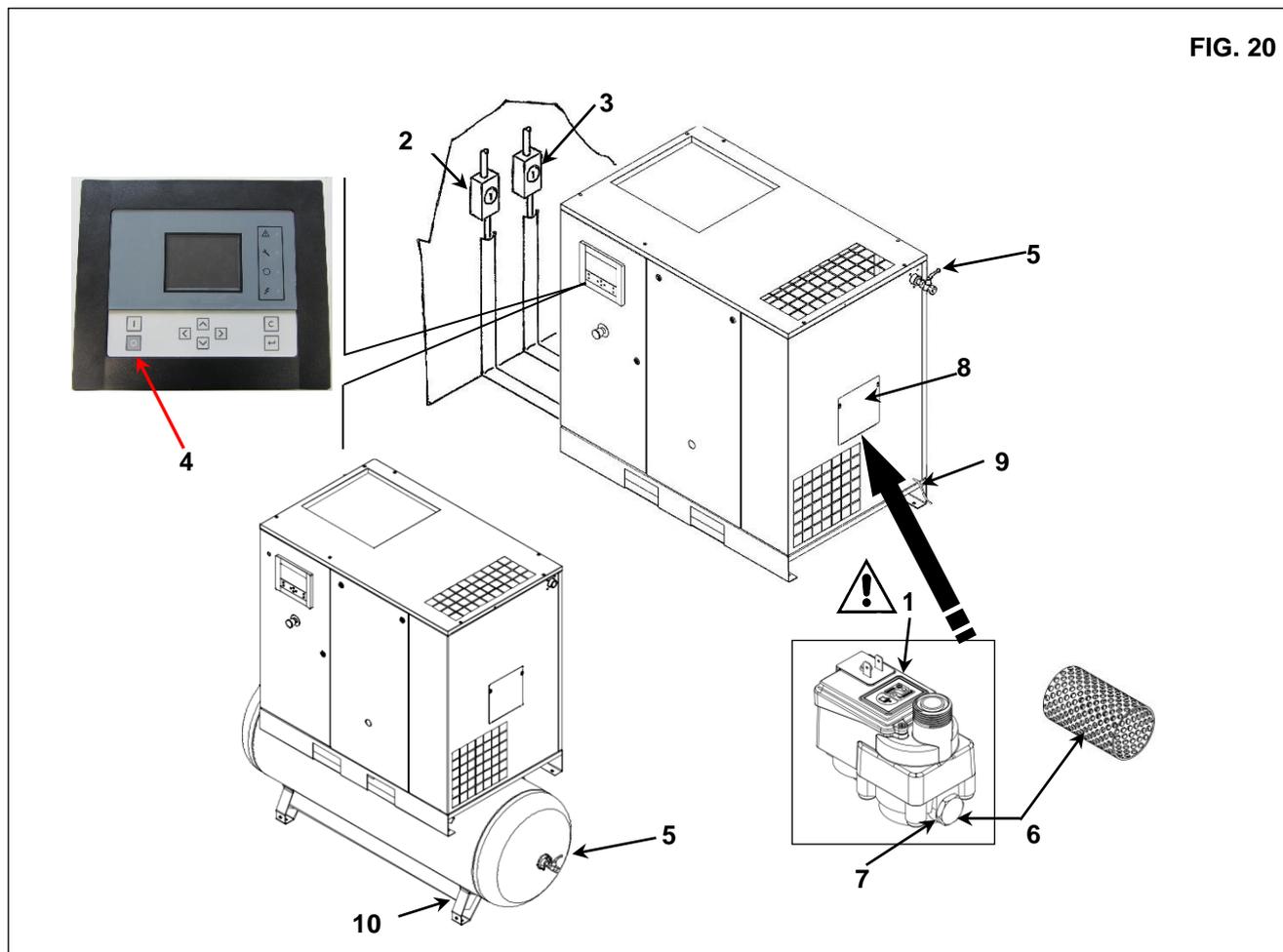
**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

The proper operation of the automatic condensate drain must be checked by observing the correct outflow of the drained liquid through the drain pipe Ref. 9 Fig. 20.

Proceed as follows:

- Remove the panel Ref. 8 Fig.20
- Press the "TEST" button Ref. 1 Fig. 20 for a few seconds and check that the condensate is properly drained through the drain pipe Ref.9 Fig. 20.
- Remount the panel Ref. 8 Fig.20

FIG. 20



"Green LED": Condensate drain working properly (Automatic, Manual Drainage, Self-cleaning).

"Blue LED": Condensate drain in "Timer Drain" mode  $\Rightarrow$  Request for drain Service (See Chap.15.8).

If normal drain operation is not restored after the drain service (GREEN LED), contact the customer centre.

## 15.8 DRAIN SERVICE

## IMPURITY FILTER CLEANING FOR DRYER (IF INCLUDED)

Proceed as follows:

- Shut down the machine using the button Ref. 4 Fig. 20: in this way, the machine will stop after the unloading run time.
- Close the tap Ref. 5 Fig. 20 (machine with / without tank).
- Remove the panel Ref. 8 Fig. 20
- Depressurise the dryer by pressing the "TEST" button of the automatic condensate drain (for about 10-20 seconds) Ref.1 Fig.20 (machine without tank).
- Open the power disconnect switch Ref. 2 (compressor) and Ref. 3 (for dryer) Fig. 20.
- Depressurise the dryer and tank, opening the condensate drain tap Ref. 10 Fig. 20 (machine with tank).
- Remove the drain cap Ref. 6 Fig. 20
- Remove the impurity filter Ref. 7 Fig. 20
- Clean the filter with a blast of air from the inside out
- Remount the filter, screw in the cap Ref. 6 Fig. 20
- Remount the panel Ref. 8 Fig. 20
- Close the tap Ref. 10 Fig. 20.

**15.9 CONDENSER COIL CLEANING (FOR DRYER IF INCLUDED)**



**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

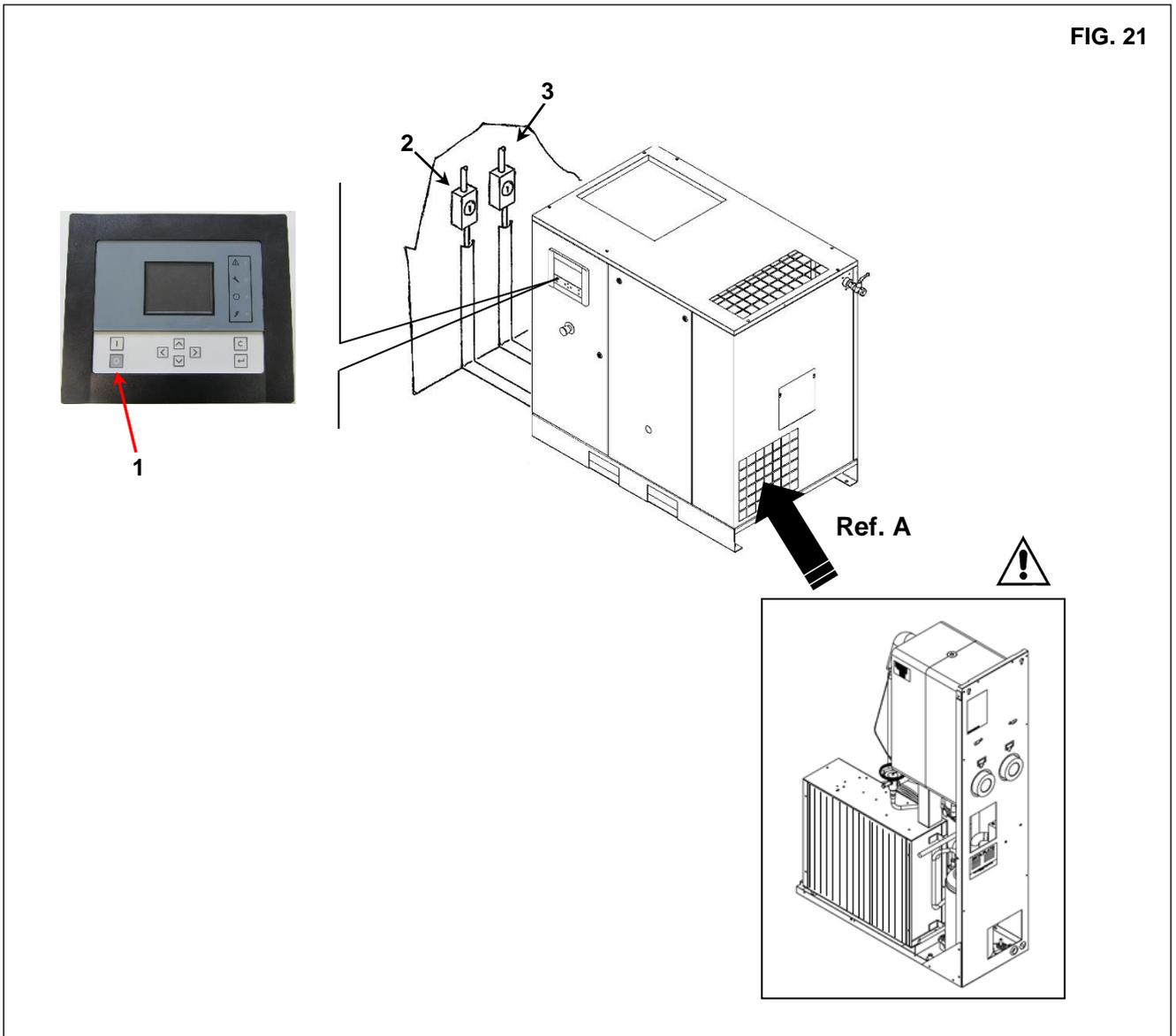
The capacitor must be cleaned every month

Proceed as follows:

- Shut down the machine using the button Ref. 1 Fig. 21: in this way, the machine will stop after the unloading run time.
- Open the power disconnect switch Ref. 2 (compressor) and Ref. 3 (for dryer) Fig. 21.
- Vacuum any dust deposits on the capacitor fins through the panel grill Ref.A Fig.21 **DO NOT USE WATER OR SOLVENTS**



**HOT INTERNAL PARTS**



## 15.10 TIMER DRAIN

The machines on tank without dryer are equipped with a timer drain.

This device cyclically drains the condensate from the air tank (typical timer setting: 5 seconds draining every 3 minutes waiting).

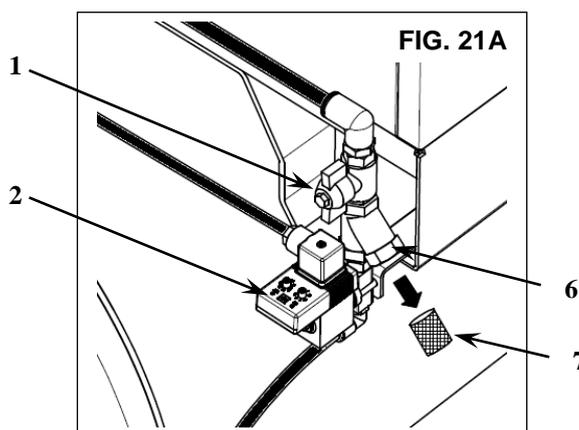
### MAINTENANCE PROGRAM

#### DAILY

Functional drainage test (press "TEST" button Ref. 2 on the timer drain: check that the drainage operation was carried out).

#### WEEKLY (50 HOURS)

Clean the timer drain filter



CLEANING THE CONDENSATE TIMER DRAIN IMPURITY COLLECTOR FILTER (Fig. 21A)



**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

It is necessary to clean the impurity filter placed upstream of the condensate drain (time drain).

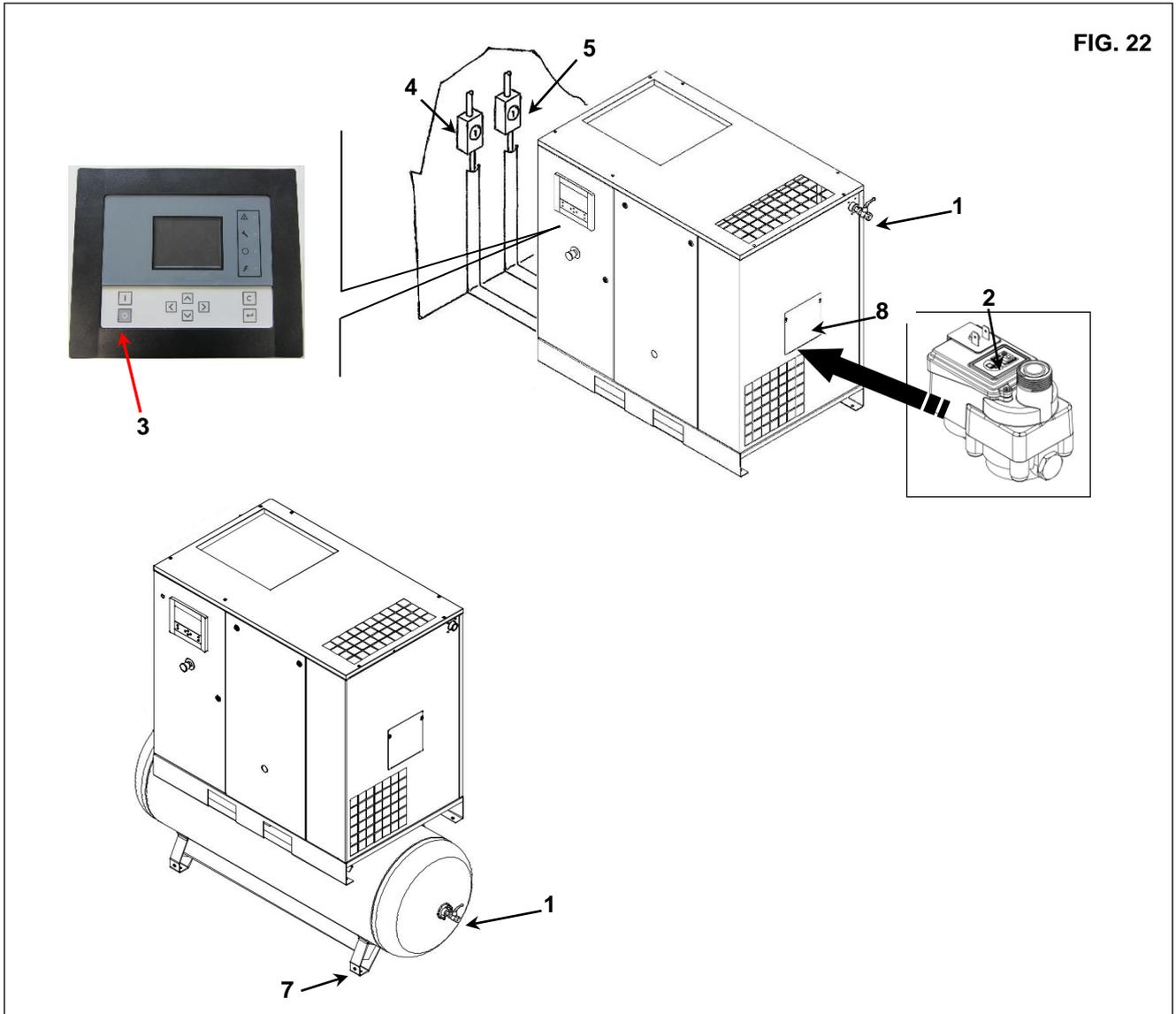
Proceed as follows:

- Turn off the machine using button Ref. 4 Fig. 20: this way, the machine will stop after the unloading run time.
- Close the tap Ref. 5 Fig. 20 (machine on tank).
- Close the butterfly valve Ref. 1 Fig. 21A.
- Depressurise the timer drain by pressing the "TEST" button Ref. 2 Fig. 21A.
- Disconnect the power supply to the compressor by opening the main switch or disconnecter.
- Remove the cap Ref. 6 Fig. 21A.
- Remove the filter Ref. 7 Fig. 21A.
- Clean the filter Ref. 7 Fig. 21A with a jet of compressed air from the inside towards the outside.
- Install the filter Ref. 7 Fig. 21A, secure the cap Ref. 6 Fig. 21A.

**16.0 STORAGE**

If the machine is to remain inactive for long periods:

- Shut down the machine using the button Ref. 3 Fig. 22: in this way, the machine will stop after the unloading run time.
- Close the tap Ref. 1 Fig. 22 (machine with / without tank).
- Remove the panel Ref. 8 (with dryer only)
- Depressurise the dryer by pressing the "TEST" button of the condensate drain (for about 10-20 seconds) Ref. 2 Fig. 22 (machine without tank).
- Depressurise the dryer and tank, opening the condensate drain tap Ref.7 Fig.22 (machine with tank).
- Remount the panel Ref. 8 (with dryer only)
- Close the tap Ref. 7 Fig.22 after having completely discharged the air under residual pressure.
- Disconnect the power supply using the disconnect switch Ref. 4 (for screw compressor) and Ref 5 (for dryer if included) Fig. 22.



**FIG. 22**

During downtime, the machine must be protected against atmospheric agents, dust and humidity, which may damage the motor and electrical system. Moreover, the compressor must be placed into operation once per month. For the subsequent start-up, consult the manufacturer's technical service centre.

**17.0 DISMANTLING THE COMPRESSOR UNIT**

If the machine is dismantled, it must be separated into similar parts for disposal in accordance with local regulations in force.

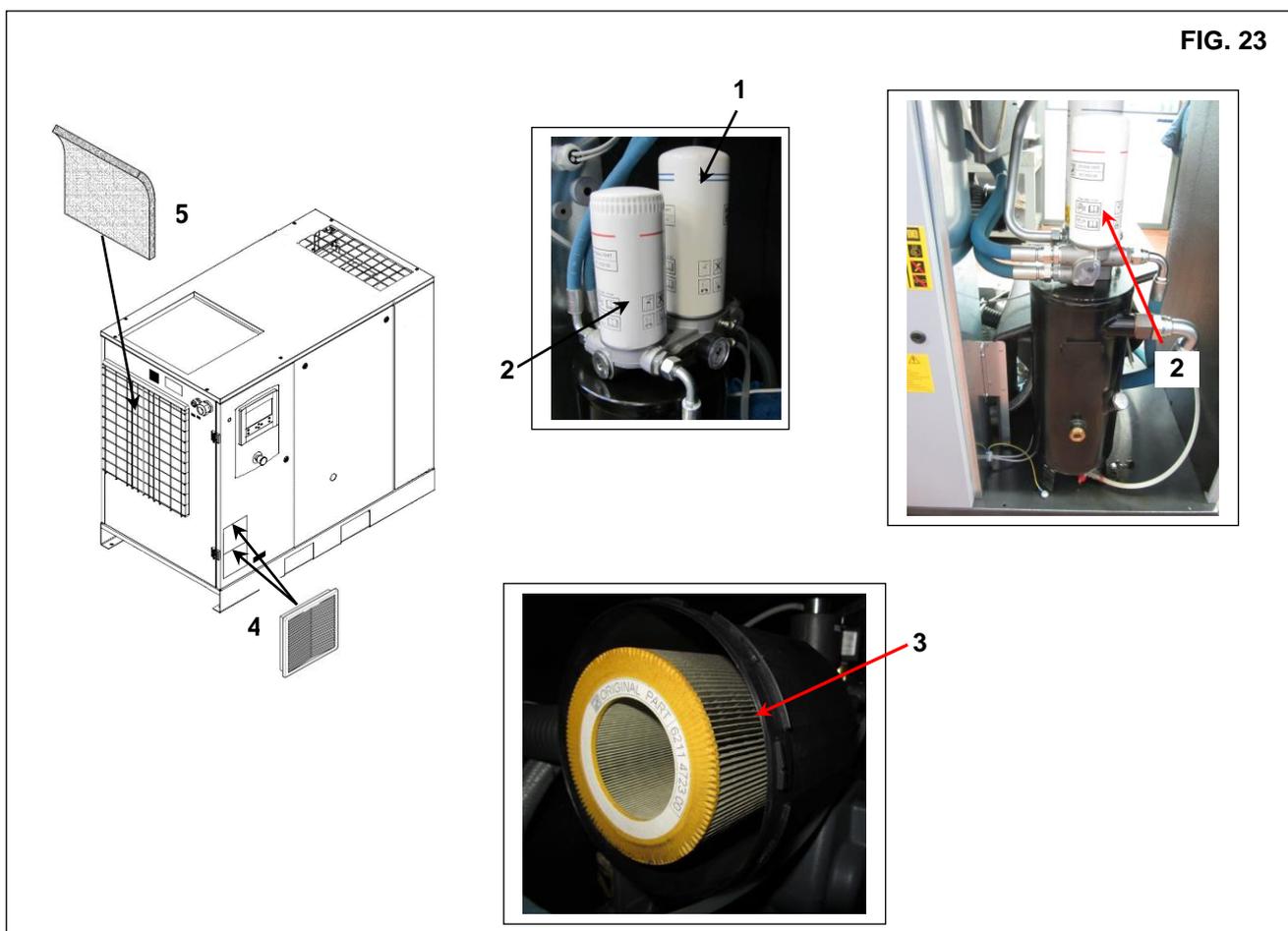


**IT IS RECOMMENDED TO COMPLY WITH REGULATIONS IN FORCE FOR THE DISPOSAL OF USED OIL AND OTHER POLLUTING MATERIALS SUCH AS THERMAL INSULATING SOUNDPROOF FOAM, ETC.**

**18.0 SPARE PARTS LIST FOR ROUTINE MAINTENANCE**

Ref	NAME	Qty.	Code	HP 20 kW 15	HP 25 kW 18.5	HP 30 kW 22	HP 35 kW 37
1	Air/oil separator filter	1	6221 3724 50	■	■		
1	Air/oil separator filter	1	6221 3725 50			■	■
2	Oil filter	1	6211 4722 50	■	■	■	■
3	Intake filter	1	6211 4723 50	■	■	■	■
4	Electrical cabinet filters (IVR only)	2	1089 9556 70	■	■	■	■
5	Air intake panel filter	1	2204 1213 01	■	■	■	■
	Motor bearings tube (IVR only)	4	1630 2023 00	■	■	■	■

FIG. 23



**19.0 TROUBLESHOOTING AND IMMEDIATE ACTIONS**

N.B. OPERATIONS MARKED BY ■ ■ MUST BE PERFORMED BY PROFESSIONALLY QUALIFIED PERSONNEL, AUTHORISED BY THE MANUFACTURER.



**ALL WORKS MUST BE PERFORMED BY PROFESSIONALLY QUALIFIED PERSONNEL AND THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND THE COMPRESSED AIR DISTRIBUTION NETWORK BEFORE ALL SERVICING OPERATIONS.**

**19.1 TROUBLESHOOTING AND IMMEDIATE ACTIONS FOR SCREW COMPRESSOR (Standard table for fixed speed and variable speed compressors).**

PROBLEM ENCOUNTERED	POSSIBLE CAUSES	OBSERVATIONS
1) The machine won't start	1A - no electrical supply 1B - the transformer protection has tripped	- check the electrical supply line Chap. 12.2 - replace the fuses
2) The machine won't start, the tell-tale (Ref. 8 Fig. 15 – 15a) is flashing. The intermittent pictogram appears (Ref. 7 Tab. B).	2A - phases inverted 2B - the main motor thermal relay protection has tripped 2C – Screw compressor thermostat tripped	- check phase sequence - check for any motor faults - ambient temperature too high; improve ventilation in compressor room Chap. 9.2
3) The machine won't start, the tell-tale (Ref. 8 Fig. 15 – 15a) is flashing. The intermittent pictogram appears (Ref. 5 Tab. B).	3A - the oil temperature protection has tripped	- ambient temperature too high; improve ventilation in compressor room Chap. 9.2  ■ ■ - cooler radiator dirty; clean the radiator - oil level too low; top up the oil tank
4) The compressor doesn't reach the working pressure	4A - the compressed air consumption in the network is too high 4B - the loading/unloading solenoid valve remains closed.	■ ■ - check the electrical system
5) Excessive oil consumption	5A - worn oil separator filter - oil level too high	■ ■ - replace the oil separator filter Chap. 23

**19.2 TROUBLESHOOTING AND IMMEDIATE ACTIONS FOR SCREW COMPRESSOR (Graphic table for fixed speed and variable speed compressors).**

PROBLEM ENCOUNTERED	POSSIBLE CAUSES	OBSERVATIONS
1) The machine won't start	1A - no electrical supply 1B - the transformer protection has tripped	- check the electrical supply line Chap. 12.2 - replace the fuses
2) The machine won't start, the tell-tale (Ref. 5 Fig.16) is flashing. The intermittent pictogram appears (Fail stop icon)	2A - phases inverted 2B - the main motor thermal relay protection has tripped 2C – Screw compressor thermostat tripped	- check phase sequence - check for any motor faults - ambient temperature too high; improve ventilation in compressor room Chap. 9.2
3) The machine won't start, the tell-tale (Ref. 5 Fig.16) is flashing. The intermittent pictogram appears (Fail stop icon)	3A - the oil temperature protection has tripped	- ambient temperature too high; improve ventilation in compressor room Chap. 9.2  ■ ■ - cooler radiator dirty; clean the radiator - oil level too low; top up the oil tank
4) The compressor doesn't reach the working pressure	4A - the compressed air consumption is too high 4B - the loading/unloading solenoid valve remains closed.	■ ■ - check the electrical system
5) Excessive oil consumption	5A - worn oil separator filter - oil level too high	■ ■ - replace the oil separator filter Chap. 23

## 19.3 TROUBLESHOOTING AND IMMEDIATE ACTIONS FOR DRYER



**ALL WORKS MUST BE PERFORMED BY PROFESSIONALLY QUALIFIED PERSONNEL AND THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND THE COMPRESSED AIR DISTRIBUTION NETWORK BEFORE ALL SERVICING OPERATIONS**

**N.B. OPERATIONS MARKED BY ■ ■ MUST BE PERFORMED BY PROFESSIONALLY QUALIFIED PERSONNEL, AUTHORISED BY THE MANUFACTURER.**

PROBLEM ENCOUNTERED	POSSIBLE CAUSES	OBSERVATIONS
1) There is no compressed air passing through the dryer outlet.	1A) The internal tubes are blocked by frost.	<ul style="list-style-type: none"> <li>■ ■ The hot gas bypass valve is broken or out of calibration.</li> <li>- The ambient temperature is too low and the evaporator tubes are blocked by frost</li> </ul>
2) Presence of condensate in line	2A) The water separator doesn't work properly.  2B) The dryer is working outside of its operating range.  2C) The dryer is working in poor condensation conditions.	<ul style="list-style-type: none"> <li>■ ■ -Check the unloading solenoid valve</li> <li>■ ■ -Check the unloading timer.</li> <li>-Check the flow rate of the treated air.</li> <li>-Check the ambient temperature.</li> <li>-Check the air temperature at the dryer inlet</li> <li>-Clean the capacitor.</li> <li>■ ■ -Check that the fan is working properly.</li> </ul>
3) Refrigeration compressor head very hot (> 55 °C) and the control board shuts it down due to a high dryer temperature alarm	See 2B See 2C 3A) The cooling circuit is not working with the right gas load.	<ul style="list-style-type: none"> <li>■ ■ -Check for any refrigerant gas leaks.</li> <li>■ ■ -Load again.</li> </ul>
4) The refrigeration compressor works intermittently due to the intervention of the Klixon protector.	See 2B See 2C See 3A	
5) The refrigeration compressor hums and won't start	The line voltage is too low.  The refrigeration compressor starter system is faulty.	<ul style="list-style-type: none"> <li>-Contact your electrical energy supplier company.</li> <li>-Wait a few minutes for the machine to restart.</li> <li>■ ■ -Check relays and running and starter capacitors (When included).</li> </ul>
6) The dryer has stopped and won't start even after a few minutes' delay.	The thermal relay has tripped: See cases 2B-2C-3A  The motor has blown.	
7) The refrigeration compressor is very noisy	Problems with internal mechanical parts or valves.	

## PART "B"



**THIS PART "B" OF THE INSTRUCTION MANUAL IS RESERVED TO PROFESSIONALLY QUALIFIED PERSONNEL, AUTHORISED BY THE MANUFACTURER.**

**IVR MODELS: THE CAPACITORS INSIDE THE INVERTER MAY REMAIN LIVE FOR 15 MINUTES (VARIABLE SPEED) AFTER THE MACHINE HAS BEEN DISCONNECTED FROM THE MAINS POWER.**

**WAIT AT LEAST 15 MINUTES (VARIABLE SPEED) AFTER ISOLATING THE SUPPLY VOLTAGE BEFORE PERFORMING SERVICING OPERATIONS OR REPAIRS TO AVOID THE RISK OF DEATH OR SERIOUS INJURY.**

20.0 START-UP



BEFORE PERFORMING ANY OPERATIONS ON THE MACHINE, CHECK THAT IT HAS BEEN ISOLATED FROM THE ELECTRICAL POWER SUPPLY

20.1 PREPARATION FOR START-UP

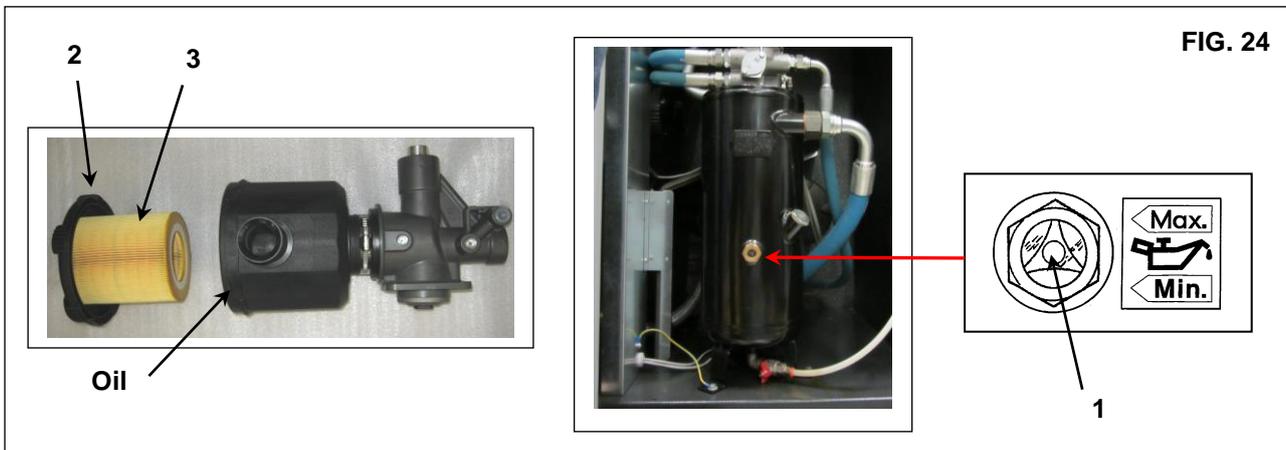
After having made all the checks as indicated in Chap. 12.0 (installation) follow the instructions

20.2 PRELIMINARY CHECKS

Check the oil level Ref. 1 Fig. 24 (only with machine warmed up), the machine is supplied with a full oil tank; if the oil level is less than expected, top it up with the same oil as the original type (See chap. 15.4). If the period of time between factory commissioning and the installation date is greater than 3 months, re-lubricate the screw unit before starting it up, following the procedure below:

- Remove the intake filter cover Ref. 2 Fig. 24
- Remove the filter element Ref. 3 Fig. 24
- Pour some oil into the intake unit
- Remount the filter element Ref. 3 Fig. 24
- Remount the intake filter cover Ref. 2 Fig. 24

If the period of time between factory commissioning and the installation date is greater than 6 months, consult the manufacturer's service centre.



### 20.3 CHECKING THE DIRECTION OF ROTATION

- Check that all fixed protections are in their proper place.
- Power the control panel using the line switch Ref. 1 Fig. 25.
- Open the rear panel Ref. 7 Fig. 25.
- Check that there are no alarm signals on the control board.
- Check the direction of rotation (according to the arrow on the coupling casing or on the motor Ref. 3 Fig. 25) by pressing the "Start" button Ref. 2 Fig. 25, and immediately after the emergency shutdown Ref. 4 Fig. 25. If the direction is incorrect, invert the two electrical connection wires (phases). If the direction of rotation is correct, the oil level Ref. 5 Fig. 25 must drop after 4 - 5 seconds of operation. Moreover, it is very important to check the direction of rotation of the fan (indicated by the arrow on the latter), Ref. 6 Fig. 25.



**ALL OPERATIONS ON THE ELECTRICAL SYSTEM, EVEN IF MINOR, MUST BE PERFORMED BY PROFESSIONALLY QUALIFIED PERSONNEL**

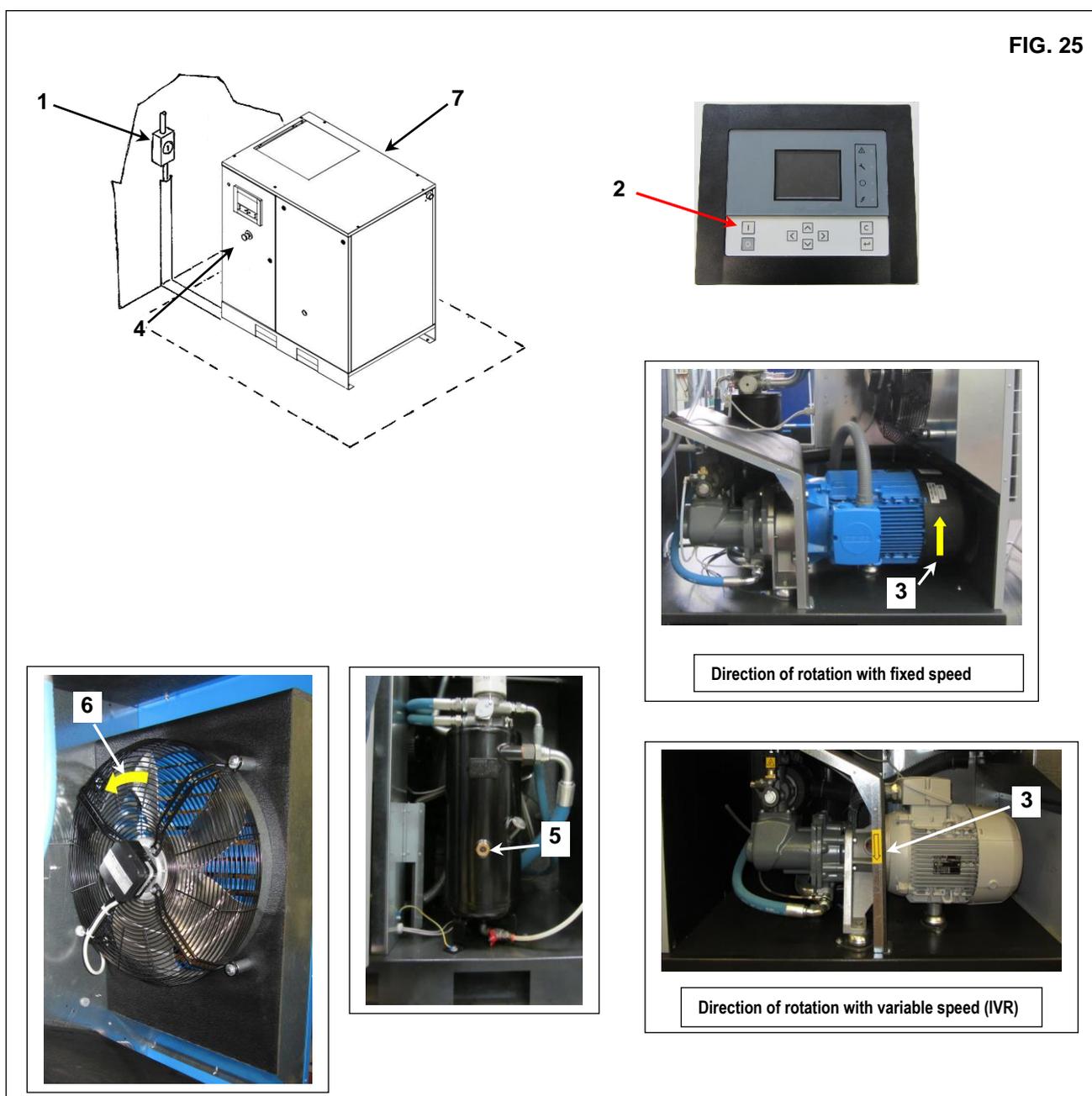
- It is recommended not to intervene on the machine's electrical cabinet.

IF ALL THE PROVISIONS REPORTED IN THIS MANUAL HAVE BEEN SATISFIED, IT IS POSSIBLE TO PROCEED WITH START-UP



**ATTENTION: AFTER EACH STOP, WAIT AT LEAST 20 SECONDS BEFORE RESTARTING THE MACHINE**

FIG. 25



**21.0 GENERAL ROUTINE MAINTENANCE (REQUIRES TRAINED PERSONNEL)**



**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

**MAINTENANCE PROGRAMME**

These service intervals are recommended for non-dusty and well-ventilated environments. For particularly dusty environments, the frequency of controls must be doubled

<b>Every day (after use)</b>	<ul style="list-style-type: none"> <li>■ Test timer drain air vessel</li> <li>■ Check the automatic drainage of the condensate (dryer) and cyclone water separator (WSD - optional) if present.</li> </ul>
<b>Every 50 running hours</b>	<ul style="list-style-type: none"> <li>■ Clean filter mesh timer drain</li> <li>■ Drain the condensate from the oil catcher</li> <li>■ Check the oil level</li> <li>■ Clean the filter of the automatic condensate drain (dryer)</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ Clean the filters of the electrical cabinet</li> </ul>
<b>Every 500 hours</b>	<ul style="list-style-type: none"> <li>■ Tightness of electrical cables (first 500 hours)</li> <li>■ Clean the air intake filter</li> <li>■ Clean the condenser coil (for dryer, if present)</li> <li>■ Clean the impurity filter of the automatic condensate drain (dryer)</li> </ul>
<b>Every 2000 hours</b>	<ul style="list-style-type: none"> <li>■ Replace the intake filter</li> <li>■ ■ Replace the oil (RIF)</li> <li>■ ■ Replace the oil filter</li> <li>■ ■ Re-tightening of electrical cables in cabinet</li> <li>■ ■ Temperature test for safety</li> <li>■ ■ Replace the impurity filter of the automatic condensate drain (dryer)</li> </ul>
<b>Every 4000 hours</b>	<ul style="list-style-type: none"> <li>■ ■ Clean the finned surface of the air-oil cooler</li> <li>■ ■ Replace the oil separator filter</li> <li>■ ■ Replace the air intake panel filter</li> <li>■ ■ Maintenance kit of automatic condensate drain (dryer)</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ Replace the air intake filters of the electrical cabinet</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ ■ Greasing of electric motor bearings</li> </ul>
<b>Every 8000 hours</b>	<ul style="list-style-type: none"> <li>■ ■ Change check valve</li> <li>■ ■ Intake valve service kit</li> <li>■ ■ Servicing of oil return valve and inspection of oil tubes</li> <li>■ ■ Minimum pressure valve and thermostatic valve service kit</li> <li>■ ■ Replace the oil (RXD)</li> </ul> <p><b>IVR only</b></p> <ul style="list-style-type: none"> <li>■ ■ Visual inspection of elastic element of motor-compressor coupling</li> </ul>
<b>Every 24000 hours</b>	<ul style="list-style-type: none"> <li>■ ■ Pump service kit</li> <li>■ ■ Motor bearing service kit</li> </ul>

**N.B. OPERATIONS MARKED BY ■ ■ ARE DESCRIBED IN PART “A” OF THIS MANUAL IN CHAP. 15.2**

**22.0 OIL REPLACEMENT**

**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK.**

Oil replacement is an important operation for the compressor: if bearing lubrication is inefficient, the service life of the compressor will be reduced.

The oil must be replaced with the machine warmed up, that is, as soon as it is stopped.

Therefore, it is recommended to strictly follow the suggestions reported below.

After draining the used oil from the machine through the tap Ref. 2 Fig. 26

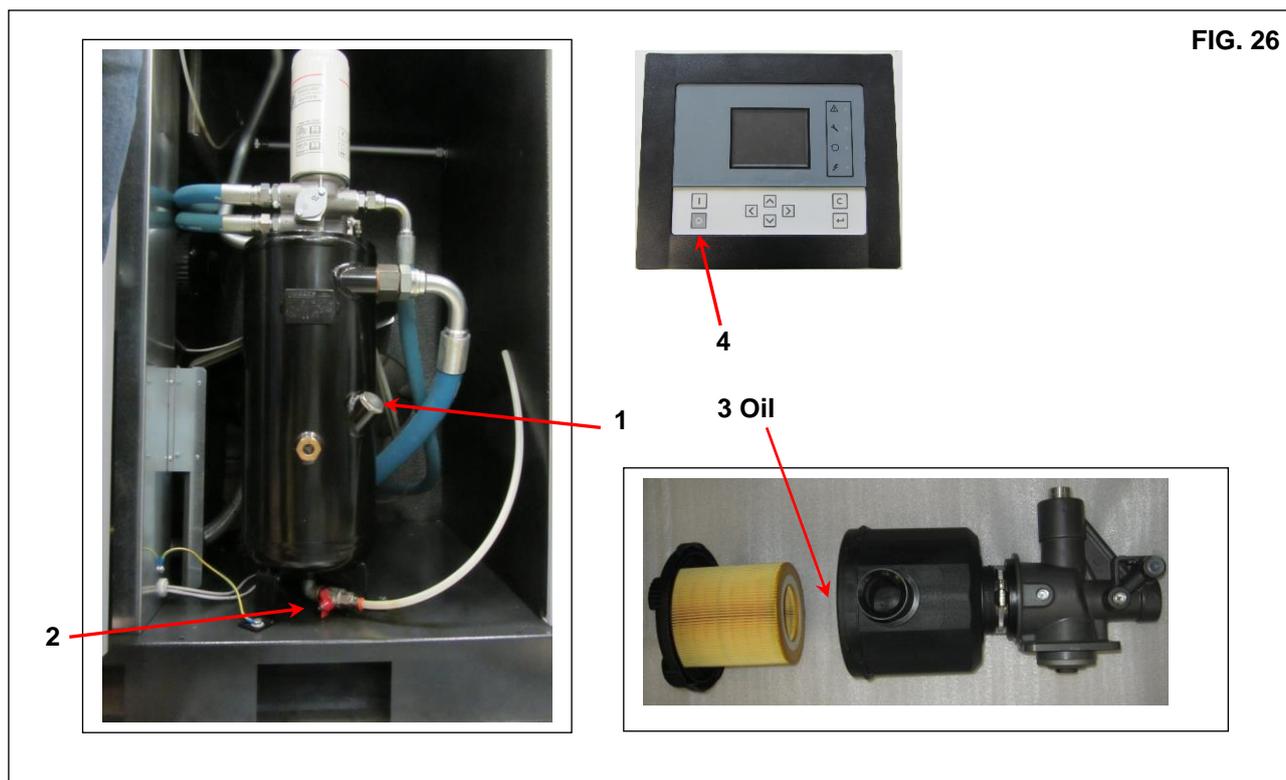
- Pour the oil into the inlet Ref. 1 Fig. 26 until the maximum level (See Chap. 15.4).

- Pour a bit of oil into the intake unit Ref. 3 Fig. 26

- Start the compressor.

- After about 1 minute, turn the machine off by pressing "STOP" (Ref. 4 Fig. 26), after the unloading run time, the machine will turn off.

- **PROCEED AS DESCRIBED IN CHAPTER 15.4**



**USED OIL MUST BE DISPOSED OF IN ACCORDANCE WITH REGULATIONS IN FORCE**

**NOTES ON LUBRICANTS**

The machine is supplied already filled with oil.

**Prolonged use of the lubricant beyond the prescribed service period may entail the risk of fire.**

In case of use at high temperatures or particularly heavy duty service, it is recommended to change the oil at more regular intervals than those prescribed in the maintenance table.

**Oil specifications:**

It is highly recommended to use the manufacturer's original lubricants. These are the result of years of industry experience and research. See the Routine maintenance programme section for recommended replacement intervals and consult the list of spare parts for information on the part number.

**DO NOT TOP UP WITH DIFFERENT OILS**



**DO NOT MIX LUBRICANTS OF DIFFERENT BRANDS OR DIFFERENT TYPES INSOFAR AS THEY MAY NOT BE COMPATIBLE AND OIL MIXES MAY HAVE INFERIOR PROPERTIES.**

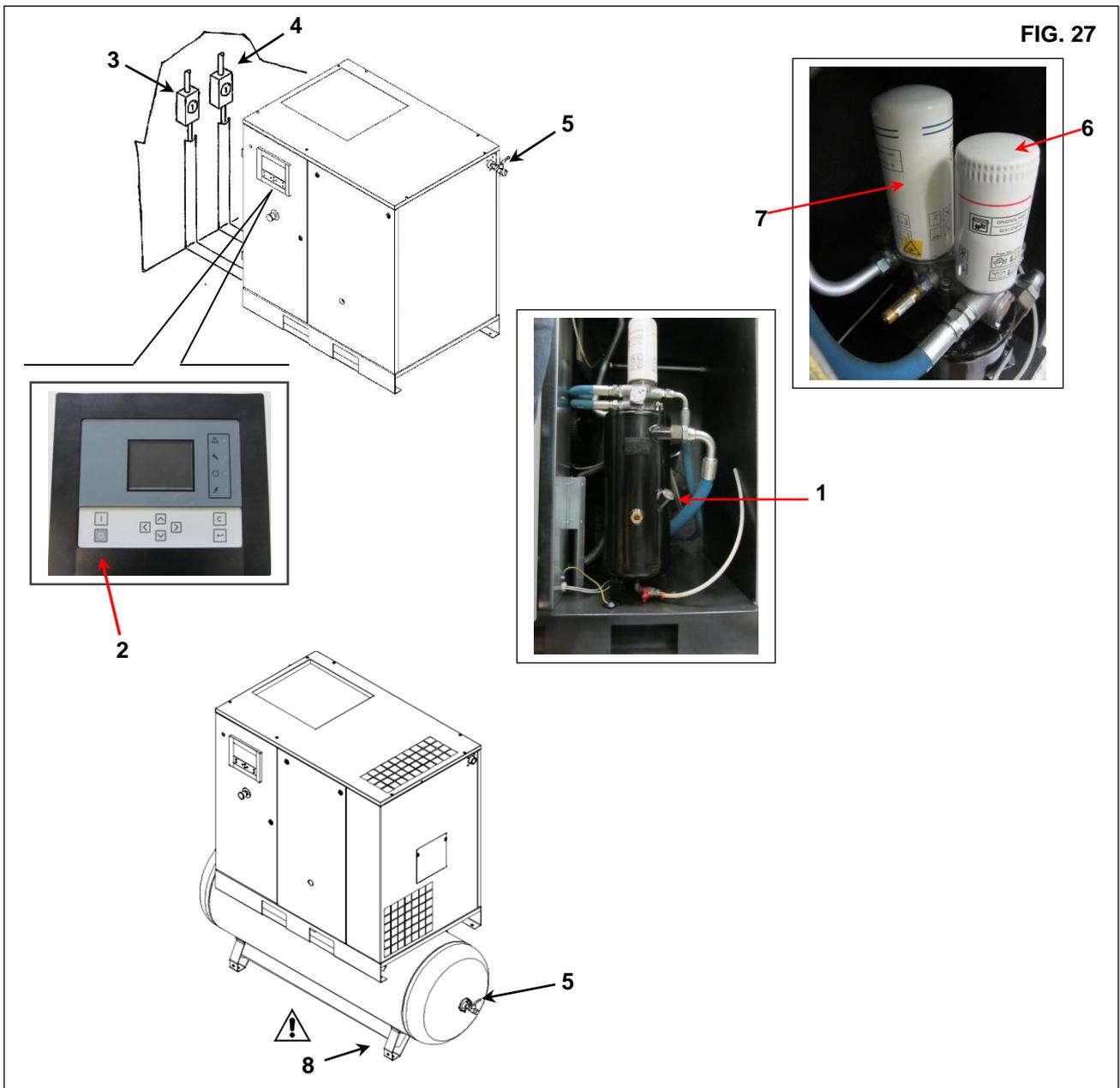
**23.0 REPLACE THE OIL SEPARATOR FILTER AND THE OIL FILTER**



**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK, AND CHECK THAT THE MACHINE IS NOT UNDER PRESSURE.**

**OIL FILTER AND OIL SEPARATOR FILTER REPLACEMENT**

- Shut down the machine using the button Ref. 2 Fig. 27: in this way, the machine will stop after the unloading run time of about 30 seconds.
- NB:** The internal pressure is automatically discharged after a delay period of about 60 seconds from the complete shutdown of the machine
- Open the power disconnect switch Ref. 3 (for screw compressor) and Ref 4 (for dryer if present) Fig. 27.
- Close the tap Ref. 5 Fig. 27 (machine with and without tank).
- **Depressurise the compressor by unscrewing the cap of the filling inlet Ref.1 by one turn so as to discharge any residual pressure in the system.**
- Depressurise the dryer and tank, opening the condensate drain tap Ref. 8 Fig. 27 (machine with tank).
- Replace the oil filter Ref. 6 and the oil separator filter Ref. 7 Fig. 27
- Lubricate the filter gasket with a bit of oil before remounting it.
- The filters must be tightened by hand.
- **Fully screw in the cap of the filling inlet Ref.1 before restarting the machine.**



**24.0 GRAPHIC CONTROLLER; ELECTRIC MOTOR BEARINGS GREASING (For variable speed only)**

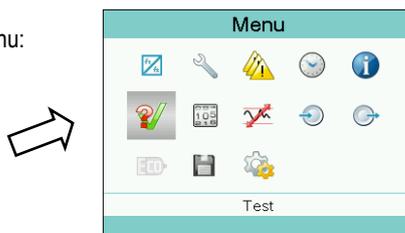


**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK, AND CHECK THAT THE MACHINE IS NOT UNDER PRESSURE.**

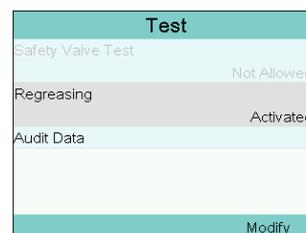
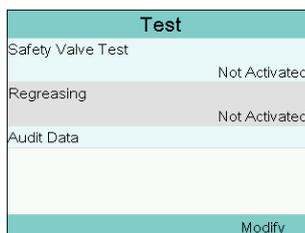
- Remove the panel (fixed protection) Ref. 1 Fig. 29
- Remove the grease nipples Ref. 2 and 3 Fig. 29
- Screw the grease tube onto the motor thread.
- Inject the contents of the two tubes for each bearing and screw the grease nipples back on.
- Close the panel (fixed protection) Ref. 1 Fig. 29

Proceed as follows:

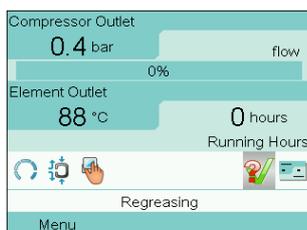
- Restore the power supply
- Activate the lubrication programme from the MK5 menu:



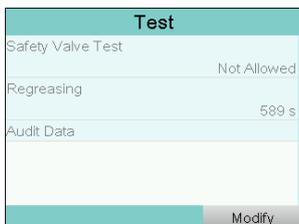
- Select the lubrication function (password **1807**).



- Go back to the main menu and press **“START”** (Ref. 4 Fig. 29).
- The compressor will run the lubrication programme: in unloading mode for **(15 minutes at 1700 rpm)**.



- From the lubrication menu, the operator can check the remaining time.



N.B. During lubrication, it is not possible to stop the machine using the **STOP key** Ref. (5 Fig. 29). In any case, in the event of an **EMERGENCY** the operator can stop the compressor by pressing the emergency button. Once normal conditions are restored by pressing **START** (Ref. 4 Fig. 29) the compressor will resume lubrication for the remaining time. At the end of the lubrication cycle, the standard operating conditions will therefore be automatically restored.

**24.1 STANDARD CONTROLLER; ELECTRIC MOTOR BEARINGS GREASING (For variable speed only)**

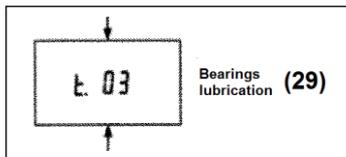


**BEFORE PERFORMING ANY TYPE OF SERVICING, THE MACHINE MUST BE SHUT DOWN AND ISOLATED FROM THE MAINS POWER AND COMPRESSED AIR DISTRIBUTION NETWORK, AND CHECK THAT THE MACHINE IS NOT UNDER PRESSURE.**

- Remove the panel (fixed protection) Ref. 1 Fig. 29
- Remove the grease nipples Ref. 2 and 3 Fig. 29
- Screw the grease tube onto the motor thread.
- Inject the contents of the two tubes for each bearing and screw the grease nipples back on.
- Close the panel (fixed protection) Ref. 1 Fig. 29

Proceed as follows:

- Restore the power supply
- Activate the lubrication programme from the controller menu:
- Scroll down using the arrow until parameter (t.03).



- Select the lubrication function (password **1807**).
- Go back to the main menu and press "**START**" (Ref. 4 Fig. 29).
- The compressor will run the lubrication programme: in unloading mode for **(15 minutes at 1700 rpm)**.

N.B. During lubrication, it is not possible to stop the machine using the **STOP key** Ref. (5 Fig. 29).

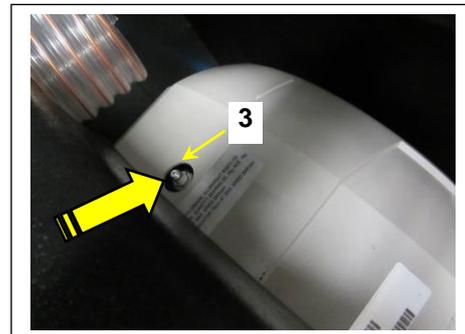
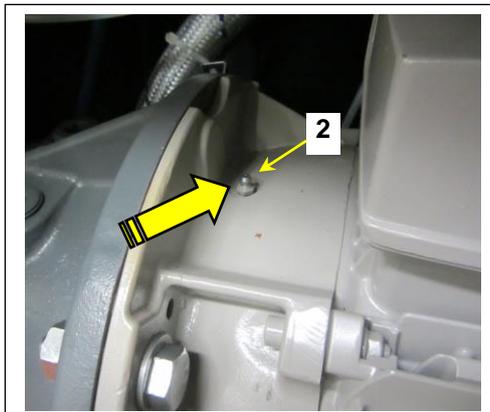
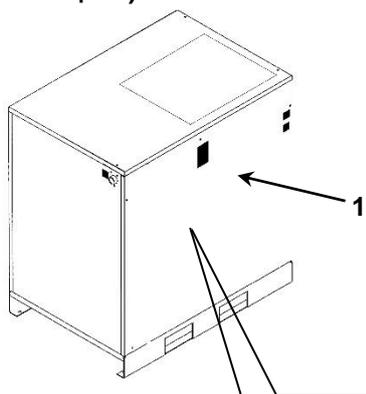
In any case, in the event of an **EMERGENCY** the operator can stop the compressor by pressing the emergency button.

Once normal conditions are restored by pressing **START** (Ref. 4 Fig. 29) the compressor will resume lubrication for the remaining time.

At the end of the lubrication cycle, the standard operating conditions will therefore be automatically restored.

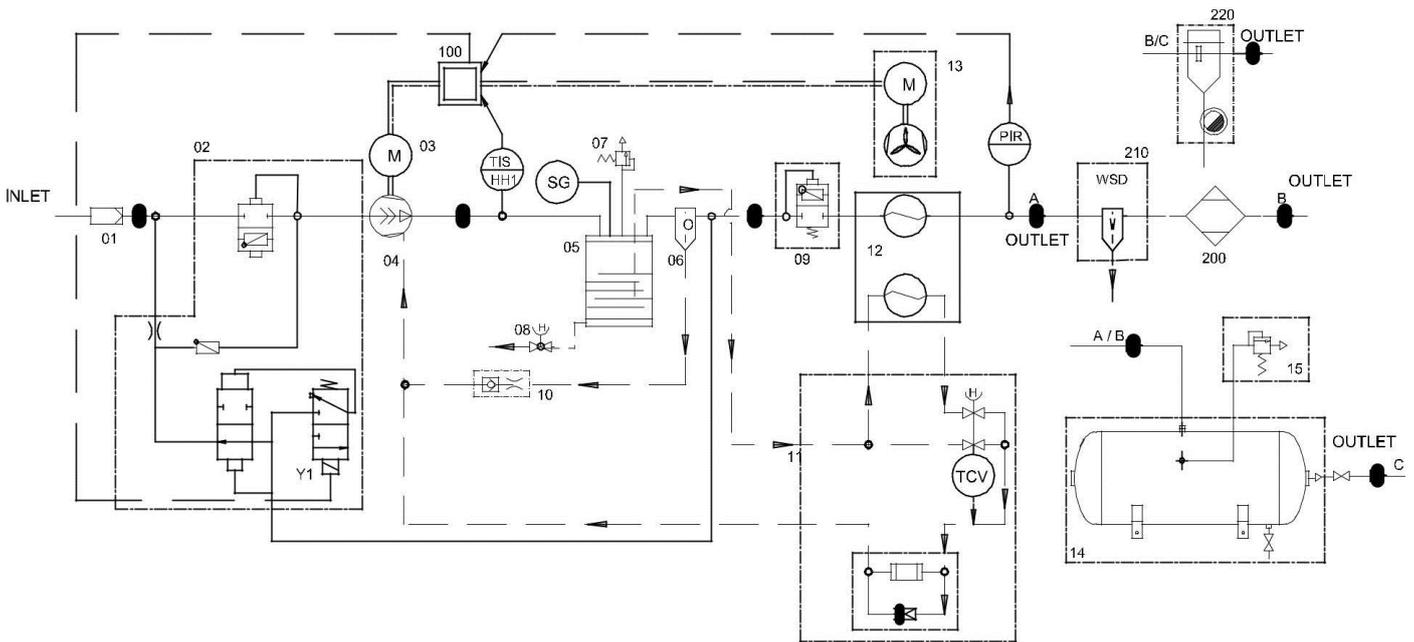
IVR ONLY  
(variable speed)

FIG. 29



Grease cod. 1630 2023 00			
	(Ref. 2)	(Ref. 3)	
Motor (IVR)	■ (2 PC)	■ (2 PC)	

25.0 OLEO-PNEUMATIC DIAGRAM



1 AIR FILTER	12 AIR-OIL RADIATOR
2 AIR INTAKE UNIT	13 FAN
3 ELECTRIC MOTOR	14 AIR TANK
4 SCREW COMPRESSOR	15 AIR TANK SAFETY VALVE
5 OIL TANK	100 CONTROL BOARD
6 AIR/OIL SEPARATOR FILTER	200 AIR DRYER
7 SAFETY VALVE	210 SEPARATOR FILTER (OPTIONAL)
8 OIL DRAIN	220 LINE FILTER (OPTIONAL)
9 MINIMUM PRESSURE VALVE	
10 NON-RETURN VALVE	
11 THERMOSTATIC VALVE	

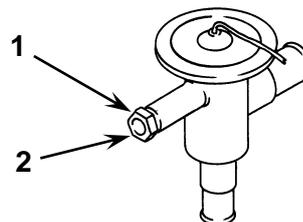
**26.0 DRYER CALIBRATIONS**

**HOT GAS BYPASS VALVE**

N.B. These valves are already calibrated and do not require any regulation. A different dew point with respect to the rated one will generally depend on causes not attributable to their operation.

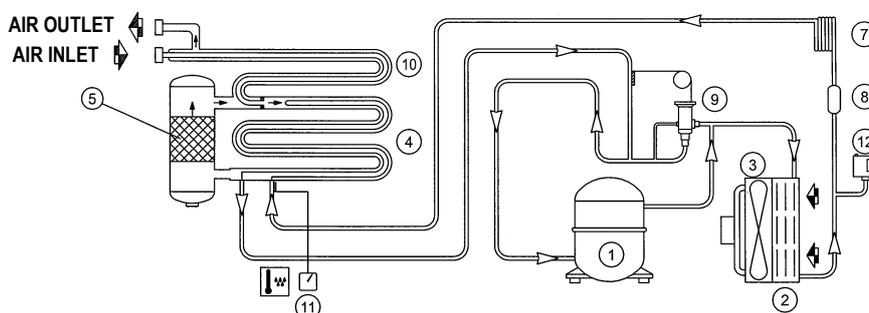
- 1) Closing cap
- 2) Calibration screw

**WORKING PRESSURE AND TEMPERATURE R134a / R410A**



INTAKE SIDE OF REFRIGERATION COMPRESSOR			
	Evaporat. Temperat. °C (°F)	Evaporation Pressure bar (psi)	
<b>RATED VALUES</b> Temperat. 20 °C (68 °F)	1 ± 2 (33.8 ± 35.6)	<b>R134A</b> 2.1 ± 2.3 (30.4 ± 33.3)	<b>R410A</b> 7.28 ± 7.55 (105.6 ± 109.5)

**26.1 DRYER FLOW DIAGRAM**



1 REFRIGERATION COMPRESSOR	8 FREON FILTER
2 CAPACITOR	9 HOT GAS BYPASS VALVE
3 FAN MOTOR	10 AIR-AIR EXCHANGER
4 EVAPORATOR	11 DEW POINT THERMOMETER
5 SEPARATOR	12 FAN PRESSURE SWITCH
7 CAPILLARY TUBE	

**27.0 VARIABLE SPEED**

The "Variable speed" version of the machine is controlled by an INVERTER.

The equipment is factory calibrated and does not require any adjustment of parameters.

The modulation pressure is set at 0.5 bar lower than the maximum pressure: depending on the air consumption, the INVERTER will adjust the motor speed.

**MODULATION PRESSURE CALIBRATION**

The compressor modulation pressure is set at a fixed value of 0.5 bar less than the maximum pressure. By modifying this value (Parameter P0), the modulation pressure value is therefore also modified.

